

POROSITY EFFECTS ON NONLINEAR STATIC PERFORMANCES OF FUNCTIONALLY GRADED SHELLS CONSIDERING THICKNESS STRETCHING

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Abstract. *This study delves into the intriguing realm of nonlinear responses exhibited by porous functionally graded (FG) 3D shell structure. A power law approach is formulated to simulate the mechanical behavior of FG materials, considering two distinct porosity distributions. This approach provides a comprehensive exploration of porosity phenomena in FG materials. The finite element (FE) formulation is based on an improved first-order shear deformation theory (FSDT) with the inclusion of thickness stretching parameters. This improved theoretical framework provides a more accurate representation of the transverse shear stress distribution within the structure, capturing the complexities of its behavior under loading conditions. This research enriches understanding by integrating porosity into FG materials, whether distributed evenly or unevenly, thereby contributing to advancements in the field.*

Key words: Porous FGM, Thickness stretching, FE analyses, Porosity, Shell structure

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1. INTRODUCTION

Functionally Graded Materials (FGMs) have garnered increasing interest in modern technologies over the last decades due to their unique composition, synthesized from a blend of two distinct material phases in specific volume ratios. These materials exhibit gradual variations in properties along specified directions, typically through-thickness, thereby mitigating abrupt changes in thermal or mechanical properties and reducing interlaminar stresses. Leveraging the remarkable advantages of FGMs in industrial and engineering applications, numerous researchers have focused on analyzing the behaviors of FGM plates and shell structures using finite element (FE) methods [1]. Recent studies have also explored the integration of FGM materials with piezoelectric materials to create smart structural components. For instance, Mallek et al. [2] investigated the piezoelectric response of FGM shells embedded with intelligent materials under mechanical and electrical loads, highlighting the potential for advanced multifunctional applications in structural engineering.

The materials industry has witnessed a significant evolution, with porous materials gaining prevalence owing to their distinct characteristics, including lightweight nature, excellent energy absorption, and heat resistance [3]. These attributes have motivated the emergence of a novel category of lightweight materials known as Functionally Graded Porous (FGP) materials, characterized by a graded distribution of internal pores within the microstructural section [4]. FGP materials, offering unique mechanical properties, have recently found applications in various domains, including static, free vibration, and dynamic analysis. Numerous studies have investigated both linear and nonlinear behaviors of FGP beams [5-7]. For instance, Wang and Wu [8] conducted free vibration analysis of cylindrical porous FG shells, combining sinusoidal shear deformation theory with the Rayleigh-Ritz method to discern the effect of graded porosity on structural characteristics. Additionally, Nguyen et al. [9] proposed an efficient approach based on the polygonal finite element (FE) method to predict static and free vibration responses of FGP plates reinforced with graphene platelets (GPLs), considering various porosity distributions. Subsequent works by other authors [10-12] have explored the bending, buckling, and vibration behaviors of FGP structures, highlighting the influence of porosity distributions and mechanical properties. Notably, Zghal and Dammak [13, 14] investigated buckling responses and vibrational behavior of FGP plates and shells with varying mechanical properties using a mixed FE formulation, emphasizing the critical role of porosity percentages and distributions. The literature review underscores the importance of considering porosity effects and distributions in predicting the mechanical behavior of FGP materials. Indeed, Wattanasakulpong et al. [5] demonstrated the emergence of porosity and micro-voids during the multi-step infiltration technique in layered FGMs, attributed to solidification temperature differences among material phases. Two models for studying the mechanical behaviors of FGP materials have been proposed: one based on mixture rules, assuming continuous variation of effective material properties and even or uneven dispersion of porosities [15], and another employing a specific continuous function to determine porous material properties throughout the structure's thickness [16].

While considerable attention has been devoted to analyzing the mechanical behavior of FGP beams and plates, there is a notable dearth of investigations concerning porous FG shell structures, as noted by Wang and Wu [8]. Thus, it is imperative to explore the behaviors of porous FG shells to unveil the effects of porosity. Shell structures find

widespread applications [17] in various industrial fields, including pressure vessels, roll-forming, and deep drawing, often undergoing large deformations [18] and finite rotations where linear models prove inefficient. Consequently, accounting for geometric nonlinearities becomes crucial in shell modeling, given the significant influence of nonlinear parameters in numerous analysis fields, particularly in porous FG structural design. Within this framework, Abid et al. [19] examined the geometrically nonlinear static responses of porous FG ring and cylindrical panels, considering even and uneven porosity distributions along the thickness direction. The High-order Shear Deformation Theory (HSDT) employing double directors' vectors was utilized with an isoparametric concept, highlighting the disparities between linear and nonlinear deflections of FGP shell structures. It was deduced that under high loading conditions, linear shell modeling may yield inaccurate predictions, emphasizing the importance of geometric nonlinearity in FE formulations. Moreover, when modeling moderate or thick shell structures under the Plane Stress Assumption (PSA), neglecting the thickness stretching effect of normal deformation may lead to inaccuracies, especially for thick structures. In this regard, evolving an efficient FE formulation capable of accommodating arbitrary three-dimensional constitutive laws without condensation is crucial. To achieve this objective, the standard FSDT shell formulation with five parameters is extended to a 6-parameter theory, including the full set of stress and strain fields. This extension involves considering an extensible director vector, acknowledging the sixth degree of freedom as a scalar stretching component. The exploration of mechanical behaviors using the 3D theory of elasticity was pioneered by Simo and Rifai [20] employing a 6-parameter shell model, which avoids displacement formulation errors and thickness locking phenomena. Various methods have been proposed to address thickness locking, including quadratic displacement distribution through the thickness direction and enriching the thickness strain via methods like the Enhanced Assumed Strain (EAS) method. Recent efforts by Beheshti and Ramezani [21] introduced a nonlinear extensible shell model to investigate the large deformation of FG shell structures, incorporating seven parameters to account for thickness stretch, while employing the EAS concept to mitigate numerical instability issues and enhance strain components.

Triply Periodic Minimal Surface (TPMS) structures are currently renowned for their exceptional energy absorption capabilities, which make them highly suitable for applications requiring efficient mechanical performance. In this regard, several recent studies have explored advanced approaches such as nonlocal strain gradient-based isogeometric analysis for functionally graded TPMS nanoplates reinforced with graphene platelets. These studies aim to improve the accuracy of mechanical behavior predictions for such complex materials. Furthermore, new computational frameworks [22, 23] have been proposed for modeling 3D-printed graphene-reinforced functionally graded TPMS plates, emphasizing multiscale techniques to better capture the mechanical properties and performance in additive manufacturing contexts. These advancements offer a deeper understanding of the behavior of graphene-based composites and present innovative computational strategies for their analysis.

From the literature review, it is evident that previous studies primarily focused on analyzing the responses of FG plates and shell structures with internal pores, employing the Plane Stress Assumption (PSA) model, which neglects thickness stretch. However, a comprehensive investigation into the large elastic deformations and finite rotations of FG shell structures with internal pores, considering three-dimensional constitutive equations

and through-the-thickness stretching, remains unexplored. This paper aims to address this research gap. Our work introduces a 3D extensible shell model utilizing six independent kinematic parameters, including thickness stretching, and incorporates the EAS method. Considering the limitations of conventional theories like FSDT and HSDT, an efficient finite element shell model is proposed based on an improved FSDT theory, ensuring a realistic parabolic distribution of Transverse Shear Strains (TSS) across the structure's thickness. Additionally, the importance of thickness stretching is highlighted by incorporating linear variation through the thickness via the EAS concept to analyze large elastic deformations. Moreover, locking problems inherent in extensible models are addressed by applying the Assumed Natural Strain (ANS) method to improve membrane behavior. The subsequent sections of this paper delve into the materials modeling and geometrically nonlinear analysis methods considered herein. The proposed finite element method necessitates an effective elastic part, including offsetting the neutral surface, accounting for geometric nonlinearity in stiffness matrices, enhancing quantities for bending and membrane deformations using the EAS method, and improving TSS using a modified FSDT theory and ANS method.

2. GENERALIZED FORMULATION AND FE MODELING OF FGP SHELLS

The study of shell structures is significant in several fields of structural mechanics. With the expansion of FE methods, various theories have been proposed to examine shell issues. In this work, the extensible director shell approach is used to develop the governing mathematical expressions for the elastic case to evaluate the large deflection performance of porous functionally graded structures. Three essential concepts underpin the extensible FSDT shell theory. The first concept illustrates the position of the director dispersion in the deformed state. The second concept, called parabolic TSS, assumes that the distribution of TSS across the structure's thickness is formulated as polynomial of degree two. The inclusion of the thickness stretching parameter in shell elements is established in accordance with the third concept.

2.1 FGP Properties' Estimation

The increasing application of functionally graded materials in thin-walled structures necessitates the development of accurate predictive models to characterize their material behavior. In this investigation, the rule of mixture (ROM) is employed to analyze the performance of these advanced materials. FGMs can be categorized into two classes: perfect and imperfect. Perfect FGMs are composed of two phases: ceramic and metal where the composition and properties change gradually within the material. Imperfect FGMs, on the other hand, are characterized by the presence of internal pores within their microstructure (see Fig.1).

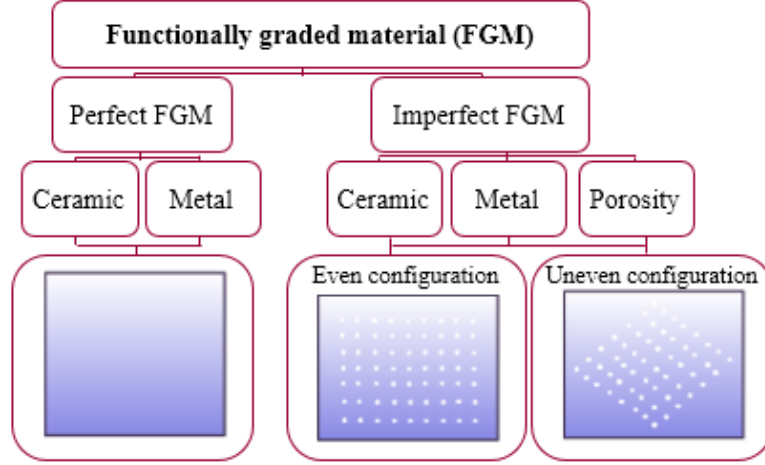


Fig. 1 Perfect and imperfect FGM

2.1.1 Perfect FGM Material Properties

FGMs are composite materials composed of distinct phases, typically metals and ceramics, which vary gradually in volumetric fraction along the thickness direction. This gradual variation results in material properties that smoothly transition from one constituent to another. Typically, the top surface consists of ceramic while the bottom surface is made of metal. In this study, the mechanical properties of the material evolve according to a power law distribution (where n denotes the power law index), considering the specific material properties of the ceramic and metal phases (as illustrated in Fig. 2 with the porosity volume fraction α set to 0).

It is worth mentioning that when n equals zero, the material is entirely ceramic, and as n tends to infinity, the material transitions to being entirely metal. In situations where there are asymmetrical variations in material properties, particularly in terms of E , the offset \bar{z} of the neutral surface from the discretized mid-plane is defined as detailed in reference [24].

$$\bar{z} = \frac{\bar{E}_1}{\bar{E}} ; \quad \begin{cases} \bar{E} = \int_{-h/2}^{h/2} E(z) dz \\ \bar{E}_1 = \int_{-h/2}^{h/2} E(z) z dz \end{cases} \quad (1)$$

where \bar{E} and \bar{E}_1 are the effective moduli for membrane and bending, respectively. Subsequently, the analytical representation of \bar{z}/h is approximated as [24]:

$$\bar{z}/h = \frac{n(k-1)(n+1)}{2(n+1)(n+2)(n+k)} ; \quad k = \frac{E_c}{E_m} \quad (2)$$

In this study, the modified rule of mixture (MROM) refers to an enhancement of the traditional rule of mixture used in composite materials analysis. The rule of mixture (Fig. 2) also entitled the FGM homogenization schema, is used to predict the overall properties

of an FGM based on the properties of its individual constituents and their volume fractions. In the context of Wattanasakulpong and Ungbhakorn's work [25], the modified rule of mixture extends this concept by incorporating additional factors or adjustments to more accurately predict the behavior of functionally graded materials (FGMs). These factors may firstly refer to the porosity volume fraction α that defines the proportion of the FGM's volume that is occupied by voids or pores. These porosities can be distributed either evenly or unevenly (as shown in Fig. 2) across the thickness of the structure. It is assumed that the top surface is predominantly ceramic, while the bottom surface is primarily metal, with a continuous variation of the material composition throughout the thickness. The material properties of the porous FGM follow the rule of mixtures, where the porosities are distributed uniformly across the thickness, as described by:

$$P(z) = (P_c - P_m)V_c + P_m - \frac{\alpha}{2}(P_c + P_m)\left(1 - 2b\frac{|z|}{h}\right) \quad (3)$$

where α ($0 \leq \alpha \leq 1$) represents the porosity volume fraction, P_m and P_c denote the material properties of the metal and ceramic respectively such as the Young's modulus E , the Poisson's ratio ν and the density ρ . Further, V_m and V_c indicate the volume fractions of metal and ceramic respectively assuming the condition of $V_m + V_c = 1$ and h denotes the structure's thickness.

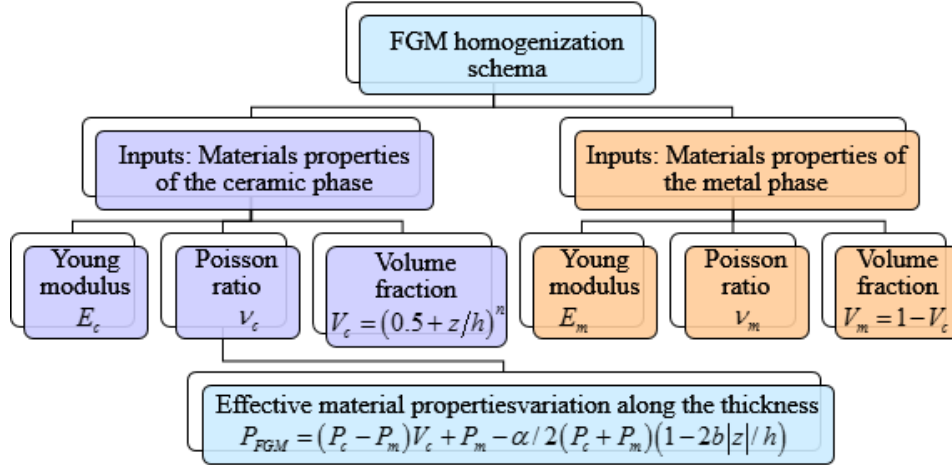


Fig. 2 FGM homogenization scheme

When α is zero, it indicates that the FGM is completely dense without any voids or pores. Increasing this factor results in more voids along the FGM's volume. Secondly, the factor b represents the uneven parameter. When setting b to zero, the porosity is evenly distributed throughout the material. Conversely, setting b to unity indicates an uneven distribution of porosity within the FGM (Fig. 2). Not forgetting the power law index n of the FGM that determines the rate at which the material composition and properties change along the material's gradient. In fact, the volume fraction of the ceramic phase varies along the structure's thickness, denoted as:

$$V_c(z) = \left(\frac{1}{2} + \frac{z}{h} \right)^n; \quad z \in [-h/2, h/2] \quad (4)$$

As the power law index n increases, the FGM structure becomes richer in metal phase, while lower values of n result in a structure that is predominantly ceramic. When n is set to zero, the structure is entirely ceramic, and as n increases, the structure shifts towards a higher metal content.

2.1.2 Imperfect FGM Material Properties

Porosities arise as a consequence of the manufacturing process, manifesting as defects within the microstructure. It is imperative to account for these porosities when studying the mechanical behavior of FGMs. In this study, two distinct porosity distributions along the thickness direction are examined: even and uneven, as depicted in Fig. 1. In contrast to the even distribution of porosity, where the distribution is uniform across the thickness, the uneven distribution reveals a concentration of porosities primarily within the middle zone.

Fig. 3 illustrates the evaluation of effective FGM material properties along the thickness, considering both even and uneven distributions of porosities. The exponent n represents the material power-law index describing the material profile gradation. When n is set to zero, a single-phase ceramic material is obtained. The porosity volume fraction α varies from zero to 1, Setting α to zero implies a perfect FGM shell, while increasing α introduces porosity and micro-voids, rendering the FGM imperfect. Further, b represents the uneven parameter. When it is set to zero, an evenly distributed porosity is achieved, whereas setting it to unity indicates an uneven porosity distribution.

It is important to acknowledge that the variations of porous FG material properties along the thickness direction are asymmetric. In mixed finite element formulations, this asymmetry can pose challenges during simulation due to the coupled nature of bending and membrane effects. To address this issue, the concept of a neutral surface can be employed. All effective quantities are then evaluated relative to this neutral surface. The analytical expression for the offset of the neutral surface from the discretized mid-plane is given as follows [26]:

$$\bar{z}/h = \frac{n(k-1)(n+1)}{(n+1)(n+2)(2(n+k) - \alpha(k+1)(n+1)(1-0.5b))}; \quad k = \frac{E_c}{E_m} \quad (5)$$

The distribution of the offset \bar{z}/h along with the variation of the material exponent n and the porosity volume fraction α is plotted in Fig. 3.

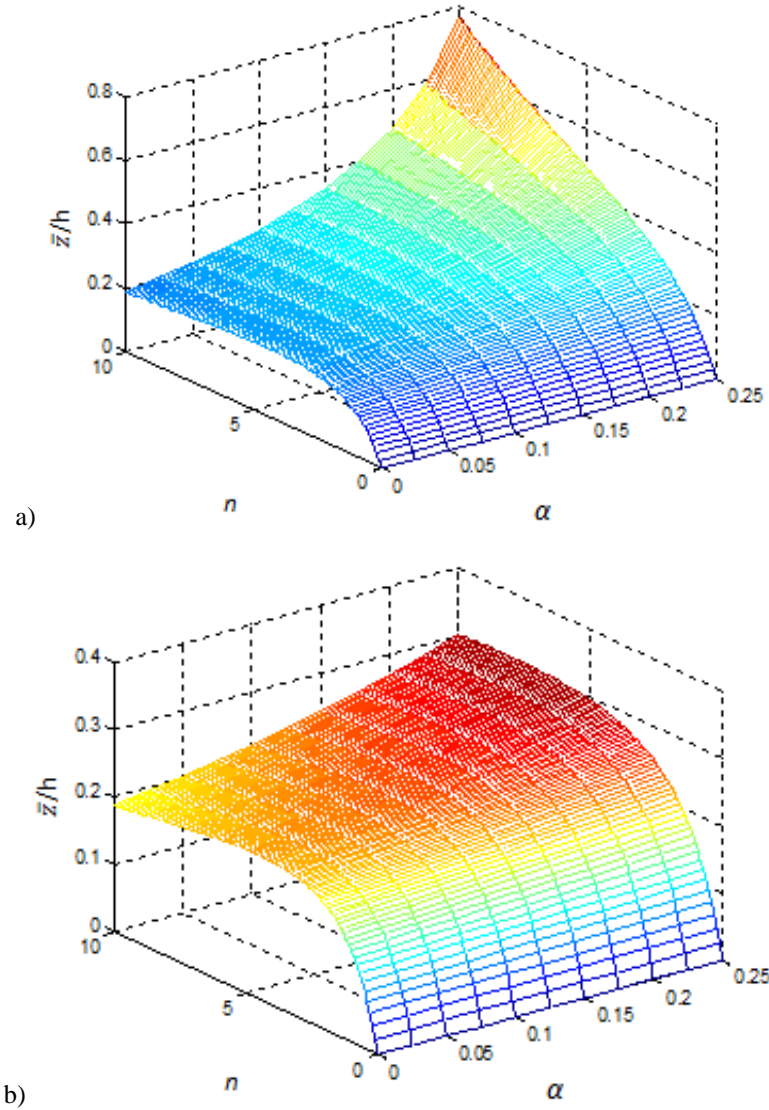


Fig. 3 Variation of the offset \bar{z}/h versus different values of the material exponent n and porosity volume fraction α for the (a) Even; (b) Uneven configuration

2.2 Extensible Shell Kinematics and Fundamental Equations

This section provides a brief overview of the kinematics underlying the nonlinear extensible director shell model. The initial and deformed configurations are denoted as C_0 and C_t , respectively. The present research utilizes curvilinear dimensions ($\xi^1, \xi^2, \xi^3 = z$) to characterize the location and placement of physical parameters.

2.2.1 Extensible Director Shell Kinematics

In the following, FSDT, sometimes denoted as 5-parameter model, is here enhanced with an extensible director, being able to depict the shell thickness stretch during its deformation. According to the cited theory, the displacement field of an arbitrary point (q) on the shell, in both its initial state and its current configuration can be expressed using curvilinear coordinates:

$$\begin{cases} \mathbf{X}_q(\xi^1, \xi^2, z) = \mathbf{X}_p(\xi^1, \xi^2) + \hat{z} \mathbf{D}(\xi^1, \xi^2) \\ \mathbf{x}_q(\xi^1, \xi^2, z) = \mathbf{x}_p(\xi^1, \xi^2) + \hat{z} \mathbf{d}(\xi^1, \xi^2) \end{cases}; \quad \hat{z} = z - \bar{z}; \quad z \in [-h_0/2, h_0/2] \quad (6)$$

in which the in-plane curvilinear coordinates (ξ^1, ξ^2) are tangent to the mid-surface, whereas the thickness coordinate ξ^3 is perpendicular to this mid-surface, as depicted in Fig. 4. \mathbf{X}_p and \mathbf{x}_p represent the position vector located on the mid-surface in C_0 and C_t , respectively. h_0 refers to the initial thickness of the structure and \mathbf{D} designates the director shell vectors in C_0 .

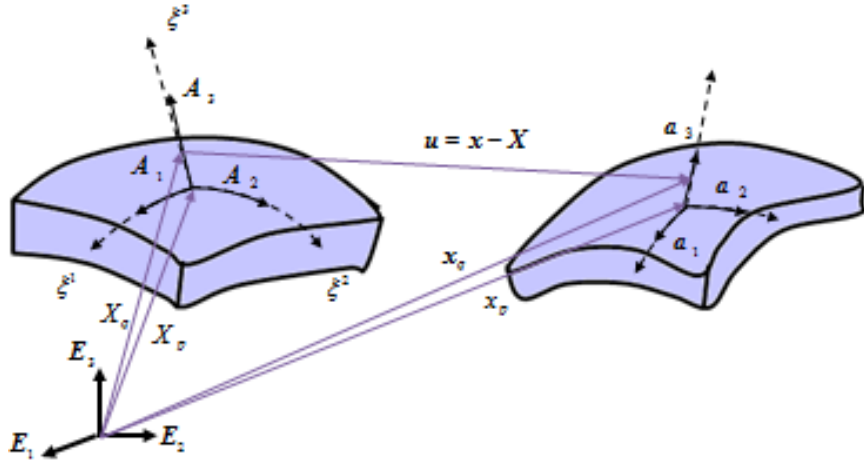


Fig. 4 Geometry and kinematics of the shell element

The initial improvement to the shell's kinematic properties involves incorporating an extensible director vector using an extra variable known as the shell thickness stretch. Consequently, the deformation of the director within C_t is characterized by both an inextensible unit vector \mathbf{t} and a thickness stretch parameter represented as λ :

$$\mathbf{d}(\xi^1, \xi^2) = [1 - \lambda(\xi^1, \xi^2)] \mathbf{t}(\xi^1, \xi^2); \quad |\mathbf{t}(\xi^1, \xi^2)| = 1 \quad (7)$$

According to Eq. (4), the vectors \mathbf{x}_q and \mathbf{d} are treated as independent quantities, with \mathbf{x}_q expressed by three components, while \mathbf{d} is described by only two. The shell thickness can be determined in relation to the thickness stretching parameter $\lambda(\xi^1, \xi^2)$ as follows [27]:

$$1 - \lambda = h/h_0, \quad h = h_0(1 - \lambda) \quad (8)$$

It is worth mentioning that for the reference configuration C_0 where there is no thickness stretch, the scalar function λ is initially defined as zero. The derivative of the director vector d is expressed as below:

$$\mathbf{d}_{,k} = (1-\lambda)\mathbf{t}_{,k} - \lambda_{,k}\mathbf{t} \quad , \quad k=1,2 \quad (9)$$

For the ease of defining the shell deformation gradient, the covariant basis vectors are determined in the initial and actual configurations as:

$$\begin{cases} \mathbf{G}_k = \mathbf{A}_k + z\mathbf{D}_{,k} & ; \quad \mathbf{G}_3 = \mathbf{D} \\ \mathbf{g}_k = \mathbf{a}_k + \hat{z}\mathbf{d}_{,k} & ; \quad \mathbf{g}_3 = \mathbf{d} \end{cases} \quad , \quad k=1,2 \quad (10)$$

where $(\mathbf{A}_1, \mathbf{A}_2, \mathbf{A}_3)$ denote the tangent basis vectors of the mid-surface in the undeformed reference configuration and $(\mathbf{a}_1, \mathbf{a}_2, \mathbf{a}_3)$ are their image at the actual configuration.

The Riemannian metric at the initial configuration C_0 is designated by \mathbf{G} , that of the current configuration C_t by \mathbf{g} , having the following expressions:

$$\begin{cases} \mathbf{G} = [\mathbf{G}_i \cdot \mathbf{G}_j] \\ \mathbf{g} = [\mathbf{g}_i \cdot \mathbf{g}_j] \end{cases} \quad , \quad i, j = 1, 2, 3 \quad (11)$$

Introducing the expressions of the covariant basis vectors and the Riemannian metric (Eqs. (10) and (11)) yields the covariant components of the 3D metric tensor in C_t as:

$$g_{ij} = \mathbf{g}_i \cdot \mathbf{g}_j, \quad \begin{cases} g_{k\beta} = a_{k\beta} + \hat{z}b_{k\beta} + O(z^2) \\ g_{k3} = c_k^0 + \hat{z}c_k^1 \\ g_{33} = \mathbf{d} \cdot \mathbf{d} \end{cases} \quad , \quad i, j = 1, 2, 3, \quad k, \beta = 1, 2 \quad (12)$$

where $a_{k\beta}$, $b_{k\beta}$, c_k^0 and c_k^1 represent the kinematic variables, which are expressed as:

$$\begin{cases} a_{k\beta} = \mathbf{a}_k \cdot \mathbf{a}_\beta, \quad b_{k\beta} = \mathbf{a}_k \cdot \mathbf{d}_{,\beta} + \mathbf{a}_\beta \cdot \mathbf{d}_{,k} \\ c_k^0 = \mathbf{a}_k \cdot \mathbf{d}, \quad c_k^1 = \mathbf{d}_{,k} \cdot \mathbf{d} \end{cases} \quad , \quad k, \beta = 1, 2 \quad (13)$$

For later use, geometrical variables are also added in the initial state C_0 as:

$$dA = \sqrt{A} \, dA_\xi, \quad \sqrt{A} = \|\mathbf{A}_1 \wedge \mathbf{A}_2\|, \quad dA_\xi = d\xi^1 d\xi^2 \quad (14)$$

2.2.2 Green Compatible Strain Tensor

A suitable strain measure, accommodating arbitrarily large rotations and displacements, is provided by the Green compatible strain tensor \mathbf{E}^c , given as:

$$\mathbf{E}^c = \frac{1}{2}(\mathbf{g} - \mathbf{G}), \quad E_{ij}^c = \frac{1}{2}(g_{ij} - G_{ij}), \quad \begin{cases} E_{k\beta}^c = e_{k\beta} + \hat{z}\chi_{k\beta} + O(z^2) \\ 2E_{k3}^c = \gamma_k^0 + \hat{z}\gamma_k^1 \\ E_{33}^c = e_{33} = ((1-\lambda)^2 - 1)/2 \end{cases} \quad , \quad k, \beta = 1, 2 \quad (15)$$

The components of strain field, including membrane $e_{k\beta}$, transverse normal e_{33} , bending $\chi_{k\beta}$ and shear $(\gamma_\alpha^0, \gamma_\alpha^1)$ strains, are defined as energetically conjugate parts to the kinematic variables.

$$\begin{cases} e_{k\beta} = (a_{k\beta} - A_{k\beta})/2, & \chi_{k\beta} = (b_{k\beta} - B_{k\beta})/2, \\ \gamma_k^0 = c_k^0 - C_k^0, & \gamma_k^1 = (\lambda - 1)\lambda_{,k} \end{cases}, \quad k, \beta = 1, 2 \quad (16)$$

By utilizing these relations, the variation of the corresponding strains can be evaluated as:

$$\begin{cases} \delta e_{k\beta} = (a_k \cdot \delta x_{,\beta} + a_{,\beta} \cdot \delta x_k)/2, & \delta e_{33} = (\lambda - 1)\delta\lambda \\ \delta \chi_{k\beta} = (a_k \cdot \delta d_{,\beta} + a_{,\beta} \cdot \delta d_{,k} + \delta x_{,k} \cdot d_{,\beta} + \delta x_{,\beta} \cdot d_{,k})/2, & k, \beta = 1, 2 \\ \delta \gamma_k^0 = a_k \cdot \delta d + \delta x_{,k} \cdot d, & \delta \gamma_k^1 = \lambda_{,k} \delta\lambda + (\lambda - 1)\delta\lambda_{,k} \end{cases} \quad (17)$$

Whereby, the variation of the extensible shell director is computed as follows:

$$\delta d = (1 - \lambda)\delta t - \delta\lambda t, \quad \delta d_{,k} = (1 - \lambda)\delta t_{,k} - \delta\lambda t_{,k} - \lambda_{,k}\delta t - \delta\lambda_{,k} t \quad (18)$$

The cited quantities are condensed obtaining the following matrix form:

$$\mathbf{e} = \begin{bmatrix} e_{11} \\ e_{22} \\ e_{33} \\ 2e_{12} \end{bmatrix}, \quad \boldsymbol{\chi} = \begin{bmatrix} \chi_{11} \\ \chi_{22} \\ 0 \\ 2\chi_{12} \end{bmatrix}, \quad \boldsymbol{\gamma}^0 = \begin{bmatrix} \gamma_1^0 \\ \gamma_2^0 \end{bmatrix}, \quad \boldsymbol{\gamma}^1 = \begin{bmatrix} \gamma_1^1 \\ \gamma_2^1 \end{bmatrix} \quad (19)$$

Next, these strain vectors are organized into a generalized strain $\boldsymbol{\Sigma}^c$ as follows:

$$\boldsymbol{\Sigma}^c = \begin{bmatrix} \mathbf{e} \\ \boldsymbol{\chi} \\ \boldsymbol{\gamma}^0 \\ \boldsymbol{\gamma}^1 \end{bmatrix}_{12 \times 1} \quad (20)$$

2.2.3 Improved FSDT Theory

The Mindlin's First-Order Shear Deformation Theory (FSDT) is based on the assumption of a linear shear strain distribution E_{k3}^c across the thickness of the shell. However, it is well established that shear strain follows a parabolic distribution across the thickness, vanishing at the top and bottom surfaces of the shell. To correct this discrepancy, several studies have introduced constant shear correction coefficients. Additionally, Tanov and Tabiei [28] incorporated a shear function in the FSDT formulation, resulting in a parabolic distribution of transverse shear stresses. Building on the work of Shi [29], the present study improves the FSDT theory by assuming a parabolic shear strain distribution through the thickness, using a quadratic function $f(z)$ as detailed in the following:

$$2E_{k3}^c = f(z)(\gamma_z^0 + \hat{z}\gamma^1), \quad f(z) = \frac{5}{4} \left(1 - 4 \frac{z^2}{h^2} \right), \quad k = 1, 2 \quad (21)$$

2.3 Shell Variational Formulation

The Enhanced Assumed Strain (EAS) method is employed for defining the strain tensor, aiming to prevent numerical locking problems and enhance the deformation gradient. According to this technique, the Green strain field \mathbf{E} comprises the compatible strain field \mathbf{E}^c and the enhanced incompatible strain field $\tilde{\mathbf{E}}$:

$$\mathbf{E} = \mathbf{E}^c + \tilde{\mathbf{E}} \quad (22)$$

The EAS formulation is employed to represent the three-dimensional equilibrium equations in terms of three independent variables: the Green strain tensor \mathbf{E} , the 2nd Piola-Kirchhoff stress tensor \mathbf{S} , and the deformation field Φ . As demonstrated in the work of Simo and Rifai [20], the following variational formulation is articulated:

$$W = W_{\text{int}} - W_{\text{ext}} = 0; \quad W_{\text{int}} = \int_V \mathbf{S} : (\delta \mathbf{E}^c + \delta \tilde{\mathbf{E}}) dV \quad (23)$$

where W_{ext} represents the virtual work of the external loading and dV expresses the shell initial volume element.

Note that the stress tensor \mathbf{S} is considered to be orthogonal to the enhanced strain tensor $\tilde{\mathbf{E}}$ over the element as outlined by Simo et al. [30]. This assumption of orthogonality is expressed as:

$$\int_V \delta \tilde{\mathbf{E}}^T \mathbf{S} dV = 0 \quad (24)$$

Moreover, no additional shear enhancement components are included in $\tilde{\mathbf{E}}$. Thus, the internal virtual work, upon integration across the thickness of the shell, can be expressed as:

$$W_{\text{int}} = \int_A \left(\mathbf{N} (\delta \mathbf{e} + \delta \tilde{\mathbf{e}}) + \mathbf{M} (\delta \boldsymbol{\chi} + \delta \tilde{\boldsymbol{\chi}}) + \mathbf{T}_0 \delta \gamma_z^0 + \mathbf{T}_1 \delta \gamma^1 \right) dA \quad (25)$$

where the terms $(\mathbf{N}, \mathbf{M}, \mathbf{T}_k (k=0,1))$ represent the membrane, bending, and shear stress resultants expressed in vector form as:

$$\mathbf{N} = \begin{bmatrix} N^{11} \\ N^{22} \\ N^{33} \\ N^{12} \end{bmatrix}, \quad \mathbf{M} = \begin{bmatrix} M^{11} \\ M^{22} \\ M^{33} \\ M^{12} \end{bmatrix}, \quad \mathbf{T}_0 = \begin{bmatrix} T_0^1 \\ T_0^2 \end{bmatrix}, \quad \mathbf{T}_1 = \begin{bmatrix} T_1^1 \\ T_1^2 \end{bmatrix} \quad (26)$$

where its constituents are defined as following:

$$\begin{cases} N^{k\beta} = \int_{-h/2}^{h/2} S^{k\beta} \sqrt{G/A} dz, & N^{33} = \int_{-h/2}^{h/2} S^{33} \sqrt{G/A} dz \\ M^{k\beta} = \int_{-h/2}^{h/2} \hat{z} S^{k\beta} \sqrt{G/A} dz, & M^{33} = \int_{-h/2}^{h/2} \hat{z} S^{33} dz, \\ T_0^k = \int_{-h/2}^{h/2} f(z) S^{k3} \sqrt{G/A} dz, & T_1^\alpha = \int_{-h/2}^{h/2} \hat{z} S^{k3} \sqrt{G/A} dz \end{cases}, \quad k, \beta = 1, 2 \quad (27)$$

To simplify the expression of the internal work as shown in Eq. (23), the stress and strain resultants are organized in a generalized vector form, yielding:

$$\mathbf{R} = \begin{bmatrix} \mathbf{N} \\ \mathbf{M} \\ \mathbf{T}_0 \\ \mathbf{T}_1 \end{bmatrix}_{12 \times 1}, \quad \delta \boldsymbol{\Sigma}^c = \begin{bmatrix} \delta \mathbf{e} \\ \delta \boldsymbol{\chi} \\ \delta \gamma^0 \\ \delta \gamma^1 \end{bmatrix}, \quad \delta \tilde{\boldsymbol{\Sigma}} = \begin{bmatrix} \delta \tilde{\mathbf{e}} \\ \delta \tilde{\boldsymbol{\chi}} \\ \mathbf{0} \\ \mathbf{0} \end{bmatrix} \quad (28)$$

Thus, Eq. (25) can be expressed as follows:

$$W_{int} = \int_A (\delta \boldsymbol{\Sigma}^c + \delta \tilde{\boldsymbol{\Sigma}})^T \mathbf{R} dA \quad (29)$$

2.4 Governing Equations of FGP Shell

A linear relationship is assumed between the generalized stress resultant \mathbf{R} and the generalized strain $\boldsymbol{\Sigma}$ as follows:

$$\mathbf{R} = \mathbf{H}_T \cdot \boldsymbol{\Sigma} \quad (30)$$

where \mathbf{H}_T represents the material tangent modulus, described in terms of the linear elastic in-plane \mathbf{H} and out-of-plane \mathbf{H}_τ sub-matrices:

$$\mathbf{H}_T = \begin{bmatrix} \mathbf{H}_{11} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ & \mathbf{H}_{22} & \mathbf{0} & \mathbf{0} \\ & & \mathbf{H}_{33} & \mathbf{H}_{34} \\ \text{Sym} & & & \mathbf{H}_{44} \end{bmatrix} \quad (31)$$

$$\begin{cases} (\mathbf{H}_{11}, \mathbf{H}_{12}, \mathbf{H}_{22}) = \int_{-h/2}^{h/2} (1, \hat{z}, \hat{z}^2) \mathbf{H} dz \\ (\mathbf{H}_{33}, \mathbf{H}_{34}, \mathbf{H}_{44}) = \int_{-h/2}^{h/2} (f^2(z), \hat{z} f^2(z), \hat{z}^2 f^2(z)) \mathbf{H}_\tau dz \end{cases}$$

For isotropic materials, the matrices \mathbf{H} and \mathbf{H}_τ are specified as follows:

$$\mathbf{H} = \frac{E(z)}{(1+\nu)(1-2\nu)} \begin{bmatrix} 1-\nu & \nu & \nu & 0 \\ \nu & 1-\nu & \nu & 0 \\ \nu & \nu & 1-\nu & 0 \\ 0 & 0 & 0 & (1-2\nu)/2 \end{bmatrix}, \quad \mathbf{H}_\tau = \frac{E}{2(1+\nu)} \begin{bmatrix} 1 & 0 \\ 0 & 1 \end{bmatrix} \quad (32)$$

2.5 FE Modelling of FGP Shell

In this section, the FE implementation of the current theoretical formulation based on a nonlinear four-node shell element is established according to the extensible director theory to predict the static FGP responses of plate and shell structures. Thus, the development of an isoparametric FE, which involves rotation-displacement-thickness-stretch, can be achieved. This extensible shell element according to the director model encompasses a total of six degrees of freedom at each node I : including 3 displacements, 2 rotational degrees and the stretching parameter presented in the generalized displacement vector as $\Phi_I = (\mathbf{u}_I, \mathbf{t}_I, \lambda_I)$.

The displacement vector, written in the form $\mathbf{u} = \mathbf{x} - \mathbf{X}$ and its variation are approximated using the standard finite element bilinear shape functions N^I , as:

$$(\mathbf{X}, \mathbf{u}, \delta \mathbf{u}) = \sum_{I=1}^4 N^I (\mathbf{X}_I, \mathbf{u}_I, \delta \mathbf{u}_I) \quad (33)$$

The unit director vector \mathbf{t} and the λ parameter are discretized using the same functions:

$$(\mathbf{t}, \delta \mathbf{t}, \delta \lambda) = \sum_{I=1}^4 N^I (\mathbf{t}_I, \delta \mathbf{t}_I, \delta \lambda_I) \quad (34)$$

As the approximation of the different fields is assessed in the Local Cartesian system, Eq. (35) defines the Jacobian matrix \mathbf{J} to facilitate the transformation from curvilinear coordinate vectors to the Local Cartesian system $\{\mathbf{n}_1^0, \mathbf{n}_2^0, \mathbf{n}^0\}$. Here, \mathbf{n}^0 represents the normal field to the mid-surface in the initial configuration, computed as $\mathbf{n}^0 = \mathbf{A}_1 \wedge \mathbf{A}_2 / \|\mathbf{A}_1 \wedge \mathbf{A}_2\|$:

$$\mathbf{J} = \begin{bmatrix} \mathbf{n}_1^0 \cdot \mathbf{A}_1 & \mathbf{n}_2^0 \cdot \mathbf{A}_1 \\ \mathbf{n}_1^0 \cdot \mathbf{A}_2 & \mathbf{n}_2^0 \cdot \mathbf{A}_2 \end{bmatrix} \quad (35)$$

Subsequently, the derivatives of the Cartesian standard shape functions defined at node I are converted to the global Cartesian basis as follows:

$$\begin{Bmatrix} \bar{N}'_{,1} \\ \bar{N}'_{,2} \end{Bmatrix} = [\mathbf{J}]^{-1} \begin{Bmatrix} N'_{,1} \\ N'_{,2} \end{Bmatrix} \quad (36)$$

2.5.1 Compatible Membrane and Transverse Normal Strain

As detailed in the study by Bischoff and Ramm [31], to mitigate the occurrence of parasitic strain distribution, the Assumed Natural Strain (ANS) method is employed to interpolate the compatible thickness strain defined at the sampling points instead of the Gauss points (refer to Fig. 5).

$$\delta e_{33} = \sum_{I=1}^4 N^I \delta e'_{33}, \quad \delta e'_{33} = (\lambda_I - 1) \delta \lambda_I \quad (37)$$

The interpolated compatible membrane strains (e_{11}, e_{22} and e_{33}) and transverse normal strain e_{33} are connected to the node's kinematic variables $\delta\Phi_n$ through the discrete operator matrix \mathbf{B}_m , as outlined in Appendix A

$$\delta\mathbf{e} = \mathbf{B}_m \cdot \delta\Phi_n \quad (38)$$

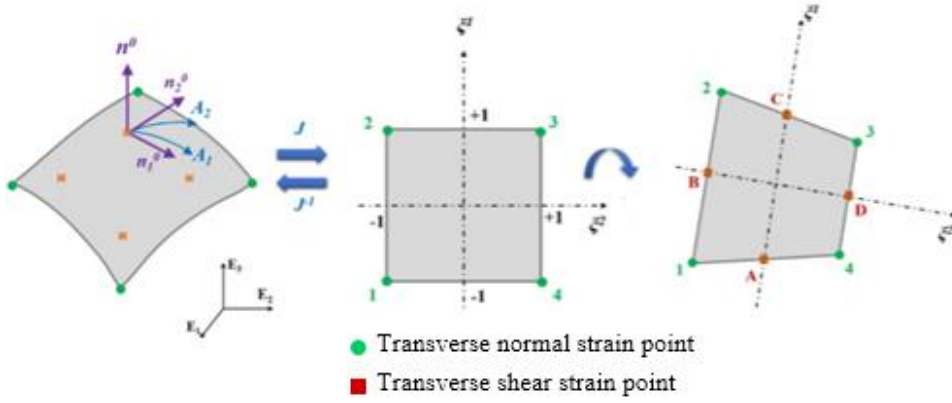


Fig. 5 Presentation of transverse normal and shear strain interpolation points

2.5.2 Compatible Bending Strain

The linearized compatible bending strain is written in term of the node's kinematic variables $\delta\Phi_n$ and the discrete bending operator matrix \mathbf{B}_b (detailed in Appendix A), as follows:

$$\delta\chi = \mathbf{B}_b \cdot \delta\Phi_n \quad (39)$$

2.5.3 Compatible First Term of the Transverse Shear Strain

It is hypothesized that the shear locking issue, which hampers the effectiveness of the displacement Finite Element (FE) formulation, particularly for thin shells, can be effectively mitigated by the Assumed Natural Strain (ANS) method [32, 33]. The compatible first term of the TSS γ^0 is computed within the element at sampling points (A, B, C and D) as follows:

$$\delta\gamma_\xi^0 = \begin{bmatrix} \delta\gamma_1^0 \\ \delta\gamma_2^0 \end{bmatrix} = \frac{1}{2} \begin{bmatrix} (1-\xi^2) \delta\gamma_1^0(B) + (1+\xi^2) \delta\gamma_1^0(D) \\ (1-\xi^1) \delta\gamma_2^0(A) + (1+\xi^1) \delta\gamma_2^0(C) \end{bmatrix} \quad (40)$$

Here, (A, B, C and D) represent a set of mid-points along the boundaries of the element, as illustrated in Fig. 5. This interpolation technique safeguards against unreasonable modes of compatible shear strains, enabling deformations without parasitic shear strains during pure bending.

Next, the variation of the constant TSS is interpolated within the element as:

$$\delta\gamma^0 = \mathbf{B}_s^0 \cdot \delta\Phi_n \quad (41)$$

in which, \mathbf{B}_s^0 is the discrete first shear strain operator matrix, illustrated in Appendix A.

2.5.4 Compatible Second Term of the Transverse Shear Strain

The calculation of the compatible second TSS follows the same procedure as the first shear strain, utilizing the ANS method.

$$\delta\gamma_\xi^1 = \begin{bmatrix} \delta\gamma_1^1 \\ \delta\gamma_2^1 \end{bmatrix} = \frac{1}{2} \begin{bmatrix} (1-\xi^2) \delta\gamma_1^1(B) + (1+\xi^2) \delta\gamma_1^1(D) \\ (1-\xi^1) \delta\gamma_2^1(A) + (1+\xi^1) \delta\gamma_2^1(C) \end{bmatrix} \quad (42)$$

The variation of the second TSS strain is presented in the matrix form as follows:

$$\delta\gamma^1 = \mathbf{B}_s^1 \cdot \delta\Phi_n \quad (43)$$

Here, the discrete operator matrix for the second shear strain-displacement \mathbf{B}_s^1 is depicted in Appendix A.

Ultimately, the virtual compatible strain tensor is obtained using Eqs. (39), (40), (42), and (43) as follows:

$$\delta\Sigma^c = [\delta e \quad \delta\chi \quad \delta\gamma^0 \quad \delta\gamma^1]^T = \mathbf{B} \cdot \delta\Phi_n \quad (44)$$

2.5.5 Enhanced Transverse Normal Strains Approximation

The enhanced strain field $\tilde{\mathbf{E}}$ according to the EAS method is expressed as following:

$$\tilde{\mathbf{E}} = \frac{\sqrt{G_0}}{\sqrt{G}} \mathbf{T}_E^0 \tilde{\mathbf{M}} \mathbf{a} \quad (45)$$

where \mathbf{a} refers to the internal variable vector. $\tilde{\mathbf{M}}$ denotes the interpolation function matrix and the index '0' represents its evaluation at the center of the element. Four configurations of enhancement for the $\tilde{\mathbf{M}}$ matrix are developed with one, four, five, or eight parameters.

In Eq. (18), a linear distribution is assumed along the shell thickness for the in-plane normal strains $E_{\alpha\beta}^c$ and $E_{\alpha 3}^c$, while the transverse normal strain \tilde{E}_{33} is presumed constant with respect to the thickness coordinate z . This constant distribution may result in artificial stresses in the thickness direction. To address this issue, the transverse normal strain E_{33}^c should be augmented by an additional linear strain \tilde{E}_{33} . This enhancement component is introduced discretely using the Enhanced Assumed Strain (EAS) concept. According to the EAS approach, the interpolation of \tilde{E}_{33} is treated independently for each element and is introduced via additional parameters, which are condensed within the element. The following enhancement is achieved using either one or four additional parameters. The expression of the interpolation matrix when considering one additional parameter, $\tilde{\mathbf{M}}_1$ is introduced as follows:

$$\tilde{\mathbf{M}}_1 = [0 \quad 0 \quad \zeta \quad 0 \quad 0 \quad 0]^T, \quad \zeta = \frac{2z}{h} \quad (46)$$

Next, the variation of the generalized incompatible strain $\delta\tilde{\Sigma}$ is determined using the interpolation matrix $\tilde{\mathbf{B}}_1$ defined in the curvilinear basis (refer to Appendix B), as follows:

$$\delta\tilde{\Sigma} = \tilde{\mathbf{B}}_1 \delta\alpha \quad (47)$$

If four strain-supplemented parameters are taken into account, the expression of the interpolation matrix $\tilde{\mathbf{B}}_4$ can be described as outlined in Appendix B.

2.5.6 Enhanced Membrane Strains Approximation

To tackle membrane locking, the EAS method is employed. Within this approach, the membrane strains are enhanced through incompatible strains. Hence, selecting the additional enhanced strain modes is crucial. Four bilinear enhanced strain components can be incorporated to form a complete polynomial, resulting in:

$$\begin{bmatrix} \tilde{e}_{11} \\ \tilde{e}_{22} \\ 2\tilde{e}_{12} \end{bmatrix} \in \text{span} \left[\begin{bmatrix} \xi^1 \\ 0 \\ 0 \end{bmatrix}, \begin{bmatrix} 0 \\ \xi^2 \\ 0 \end{bmatrix}, \begin{bmatrix} 0 \\ 0 \\ \xi^1 \end{bmatrix}, \begin{bmatrix} 0 \\ 0 \\ \xi^2 \end{bmatrix} \right] \quad (48)$$

This technique was initially explored by Bischoff and Ramm [31] to improve the compatible membrane strains. The interpolation for the enhanced strains can now be articulated as follows:

$$\tilde{e} = \tilde{\mathbf{G}}_{4 \times 4} \alpha, \quad \tilde{\mathbf{G}}_{4 \times 4} = \begin{bmatrix} \mathbf{G}_1 \\ \mathbf{G}_2 \\ \mathbf{0} \\ \mathbf{G}_3 \end{bmatrix}, \quad \begin{bmatrix} \mathbf{G}_1 \\ \mathbf{G}_2 \\ \mathbf{G}_3 \end{bmatrix} = \frac{\sqrt{A_0}}{\sqrt{A}} \mathbf{T}_0^{-T} \begin{bmatrix} \xi^1 & 0 & 0 & 0 \\ 0 & \xi^2 & 0 & 0 \\ 0 & 0 & \xi^1 & \xi^2 \end{bmatrix} \quad (49)$$

where \mathbf{T}_0 is the following matrix evaluated at the center of the element as:

$$\mathbf{T} = \begin{bmatrix} J_{11}^2 & J_{21}^2 & 2J_{11}^2 J_{21}^2 \\ J_{12}^2 & J_{22}^2 & 2J_{22}^2 J_{12}^2 \\ J_{11}^2 J_{12}^2 & J_{22}^2 J_{21}^2 & J_{11}^2 J_{22}^2 + J_{12}^2 J_{21}^2 \end{bmatrix} \quad (50)$$

Here, $J_{\alpha\beta}$ represent the Jacobian components expressed in Eq. (36). The fifth and eighth strain parameters are then derived, considering not only the enhanced thickness strain component but also the membrane strains, allowing for the matrices $\tilde{\mathbf{B}}_5$ and $\tilde{\mathbf{B}}_8$, as illustrated in Appendix B. It is now appropriate to summarize the relations between strain and kinematic variables at the node for the compatible and enhanced strains in matrix notation as follows:

$$\delta\Sigma = \mathbf{B} \cdot \delta\Phi_n, \quad \delta\tilde{\Sigma} = \tilde{\mathbf{B}} \cdot \delta\alpha \quad (51)$$

2.5.7 Linearization

Eq. (24) delineates the nonlinear shell model, which is solved using the Newton iterative algorithm. The consistent tangent operator for the Newton procedure can be derived from the directional derivative of the weak form in the direction of the increment $\Delta\Phi$:

$$W + DW = [\delta\Phi_n \quad \delta\alpha]^T \left(\begin{bmatrix} \mathbf{K} & \mathbf{L}^T \\ \mathbf{L} & \mathbf{H} \end{bmatrix} \begin{Bmatrix} \Delta\Phi_n \\ \Delta\alpha \end{Bmatrix} + \begin{bmatrix} \mathbf{f}^{int} - \mathbf{f}^{ext} \\ \mathbf{h} \end{bmatrix} \right) = 0 \quad (52)$$

where \mathbf{K} , \mathbf{L} and \mathbf{H} are given by:

$$\begin{aligned} \mathbf{K} &= \mathbf{K}_D + \mathbf{K}_G, & \mathbf{K}_D &= \int_A \mathbf{B}^T \mathbf{H}_T \mathbf{B} dA \\ \mathbf{L} &= \int_A \tilde{\mathbf{B}}^T \mathbf{H}_T \cdot \mathbf{B} dA, & \mathbf{H} &= \int_A \tilde{\mathbf{B}}^T \mathbf{H}_T \tilde{\mathbf{B}} dA \end{aligned} \quad (53)$$

\mathbf{K}_D and \mathbf{K}_G are the material and geometric tangent matrices. The components of the geometric tangent matrix \mathbf{K}_G are given in the Appendix C. In Eq. (50), \mathbf{f}^{int} and \mathbf{h} , are given by the following expressions

$$\mathbf{f}^{int} = \int_A \mathbf{B}^T \mathbf{R} dA, \quad \mathbf{h} = \int_A \tilde{\mathbf{B}}^T \mathbf{R} dA \quad (54)$$

Removing the internal variable vector α from Eq. (53) at the element level yields the element tangent matrix \mathbf{K}_T , expressed as:

$$\mathbf{K}_T = \mathbf{K}_D + \mathbf{K}_G - \mathbf{L}^T \mathbf{H}^{-1} \mathbf{L} \quad (55)$$

and the residual vector \mathbf{R} defined as:

$$\mathbf{R} = \mathbf{L}^T \mathbf{H}^{-1} \mathbf{h} + \mathbf{f}^{ext} - \mathbf{f}^{int} \quad (56)$$

At the element level, transitioning from the generalized displacement vector $\Phi_n = (\mathbf{u}, \mathbf{t}, \lambda)_n$ to the nodal variable vector $\Gamma_n = (\mathbf{u}, \boldsymbol{\theta}, \lambda)_n$, where $\boldsymbol{\theta}$ represents the two rotations vector in material description, is significant. At node I, the relationship between the generalized displacement vector $\Phi_n = (\mathbf{u}, \mathbf{t}, \lambda)_n$ and the nodal variable vector $\Gamma_n = (\mathbf{u}, \boldsymbol{\theta}, \lambda)_n$ is elucidated by:

$$\delta\Phi_I = \mathbf{\Pi}_I \delta\Gamma_I, \quad I = 1, \dots, 4, \quad \mathbf{\Pi}_I = \begin{bmatrix} \mathbf{I} & \mathbf{0} & 0 \\ \mathbf{0} & \bar{\mathbf{A}}_I & 0 \\ 0 & 0 & 1 \end{bmatrix}_{7 \times 6} \quad (57)$$

For all element nodes, the transformation matrix $\mathbf{\Pi}$ is expressed as:

$$\mathbf{\Pi} = \text{diag}(\mathbf{\Pi}_1, \mathbf{\Pi}_2, \mathbf{\Pi}_3, \mathbf{\Pi}_4) \quad (58)$$

For further insights into nodal transformation, refer to Mallek et al. [34].

3. NUMERICAL TESTS AND DISCUSSION

This work investigates geometrically nonlinear performances of FGP shells via the formulated extensible director shell approach. The 3D shell structure is examined for its nonlinear responses taking into account the thickness-stretch. Existing literature lacks such results, necessitating model verification. Through numerical examples, the approach proves versatile for analyzing nonlinear structural responses of 3D shell structures, including Porous Functionally Graded materials. Verification tests and simulations validate the methodology's reliability and accuracy. New numerical results are presented showing the influence of porosity dispersion on the large deformation responses of the semi-cylindrical shell structure made by FGP. This research provides crucial insights into the geometrically nonlinear behavior of 3D shell structures with considering the phenomenon of the thickness-stretch.

3.1 Linear Behavior of Simply Supported Rectangular Plate

The first example, the static bending analysis was performed for a simply supported rectangular plate with the edges $a = 7.5$ and $b = 5$ and with thickness $h = 0.2$. Material properties are listed as: elastic modulus $E = 1$ and Poisson's ratio $\nu = 0.3$. All parameters are given in a system of coherent units. This plate is subjected to uniformly distributed transverse load $q = 1$, as shown in Fig. 6. In this example, all quantities are considered dimensionless. Only one quarter of the plate is modeled with various meshes in order to study the convergence of the proposed model with thick plate.

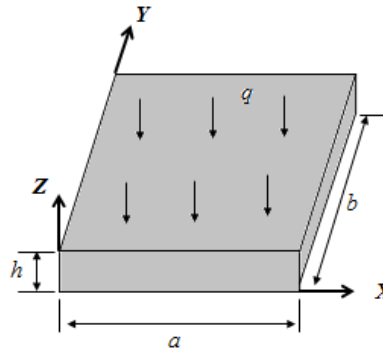


Fig. 6 Simply supported rectangular plate

Table 1 Central deflection results of simply supported plate

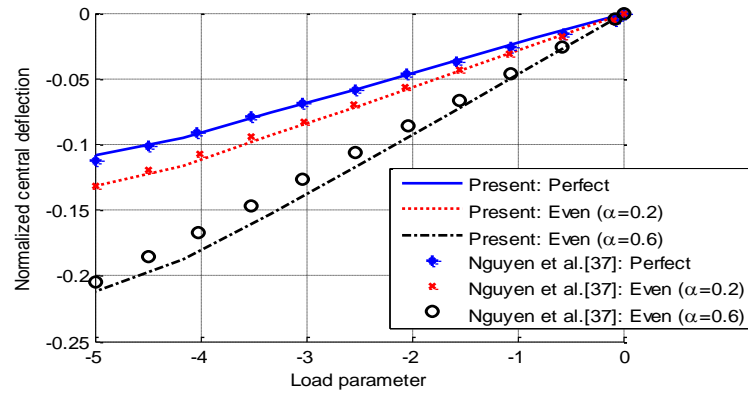
Mesh	2x2	4x4	8x8	16x16	32 x 32
Piltner and Joseph [35]	6503.6	6591.2	6612.3	6617.9	6619.4
Present	6488.8	6587.7	6613.6	6620.1	6621.8

Table 1 presents a comparison between the central transverse deflection w obtained with current developed element with those of published literature [35]. In his study, they use a mixed enhanced finite plate bending element. The reference solution used for

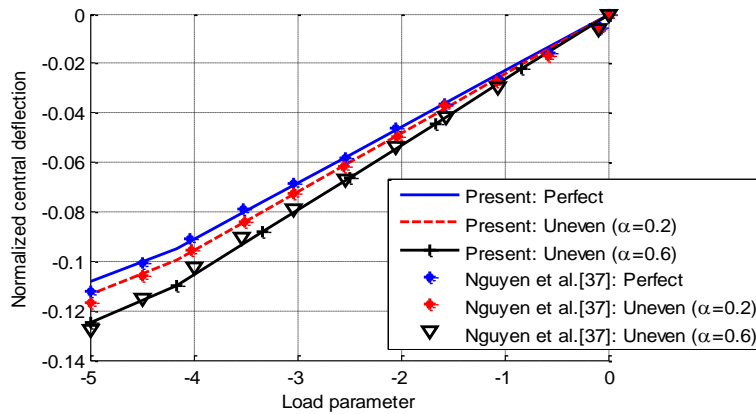
comparison is 6624.4 which is obtained with an exact 3-D solution given by Piltner [36]. As can be seen, with increasing the elements number, the structure becomes more refined achieving more accurate solutions. Moreover, it is observed that the present model appears to give the best overall performance with maximum convergence using 32x32 meshes.

3.2 Nonlinear Behavior of FGP Square Plate under Uniformly Distributed Load

This example examines the deformation of a simply supported square plate under a uniform load. The plate has a width of $L=100$ mm and a thickness of $h=1$ mm. The material properties include the Poisson's ratio $\nu = 0.3$ and the Young modulus of aluminum and Zr/O2: $E_1= 70$ GPa and $E_2= 151$ GPa, respectively. To simplify analysis, only one quarter of the plate is discretized using 16×16 enhanced four-node elements due to symmetry. The plate surface is subjected to a uniform load q . The normalized parameters considered in this test are the load parameter $P = \frac{qL^4}{E_1h^4}$ and normalized central deflection $\bar{w} = w/h$.



a)



b)

Fig. 7 Results of normalized central deflections of the porous FG plate versus the load parameter using the material exponent $n=0.1$ at the (a): even; (b) uneven configuration

Fig. 7 illustrates the load parameter-normalized central deflection curves for various porosity volume fractions, considering a material exponent of $n=0.1$. The response of the FGP plate closely aligns with findings from Nguyen et al. [37]. Notably, configurations with evenly distributed pores exhibit higher deflections compared to uneven configurations due to reduced bending stiffness. Additionally, an increase in porosity volume fraction, particularly with even distribution, results in higher deflections, whereas this effect is less pronounced with uneven distribution due to pores vanishing at the plate's surfaces.

3.3 Nonlinear Behavior of FGP Cantilever Plate under Uniformly Distributed Load

This test investigates tip deformation of a cantilever plate subjected to a shear line load at the end. This example shows the significance of the enhanced thickness strains \tilde{E}_{33} . The plate, with dimensions $L=10$ mm, $b=1$ mm, and $h=0.1$ mm is clamped at one end and subjected to a distributed transverse line load of the magnitude -1 N/mm, as shown in Fig. 8.

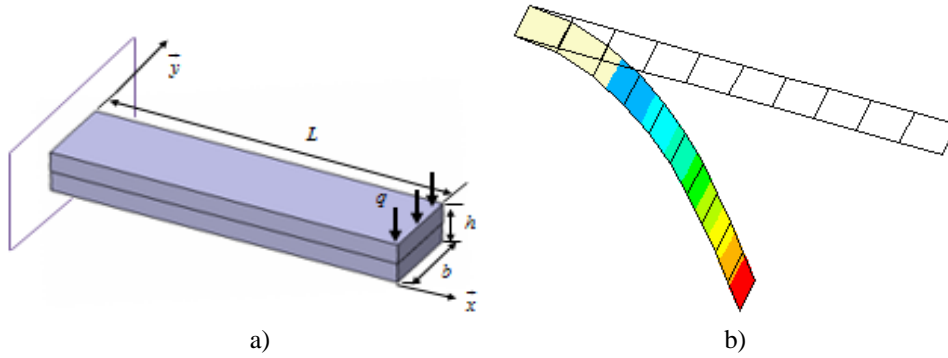


Fig. 8 Plate's geometry: a) underformed; b) deformed

In this problem, enhanced four-node elements are employed for modeling. The functionally graded material plate is fabricated using transition alloys of metals and ceramics to enhance the ductility of the structure. It is assumed that the top surface is rich in ceramics, while the bottom surface is rich in metals. The material properties of the FGM vary continuously in the thickness direction following a power law distribution. The Poisson's ratio of the FG material is denoted by $\nu = 0.3$ and the Young's modulus of the ceramic and metal phases are represented by $E_c = 3.8 \times 10^5$ GPa and $E_m = 2.1 \times 10^5$ GPa, respectively, as reported by Beheshti and Ramezani [21].

In Fig. 9, the nonlinear tip displacement of the FGM plate is presented using the extensible director shell model, with enhancements of membrane and transverse strains, across various values of the material exponent. It is observed that as the material exponent n transitions from ceramic to metal, the tip deflection increases, with metallic plates exhibiting greater deflection due to the higher bending stiffness of ceramic plates.

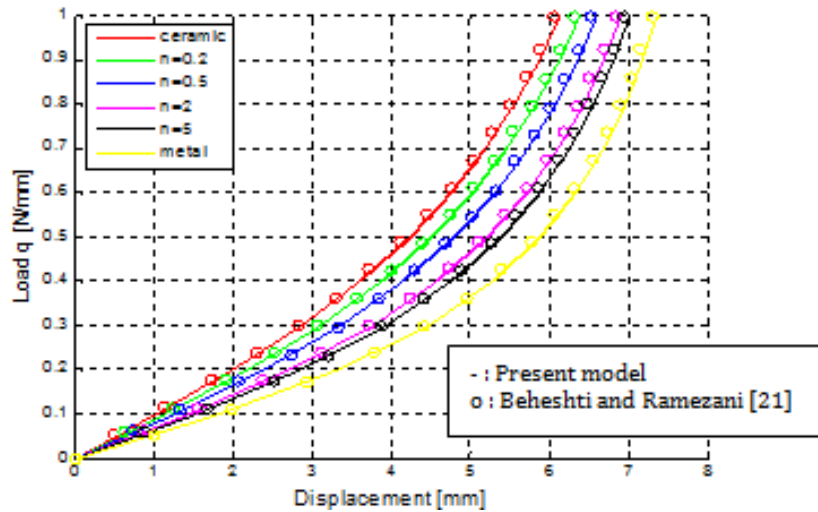


Fig. 9 Load-deflection curves of the FGM cantilever plate for various values of the material exponent

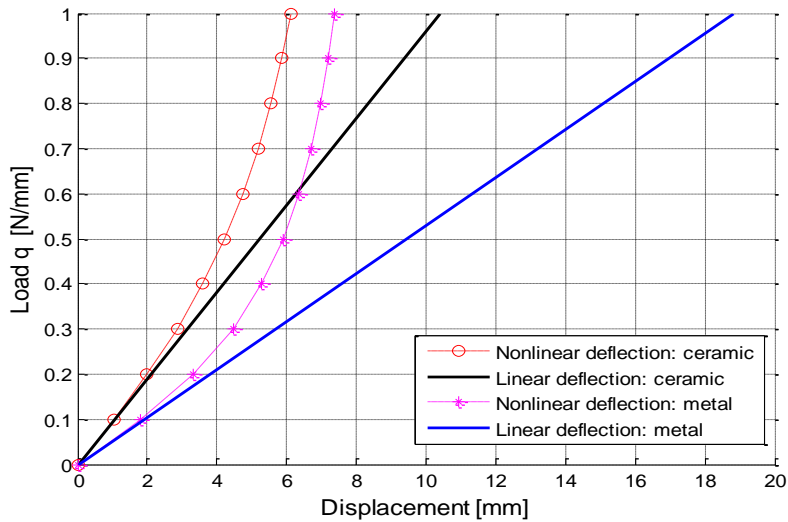


Fig. 10 Linear and nonlinear deflection curves of cantilever plate made of ceramic and metal, respectively

Furthermore, the nonlinear response of the FGM cantilever plate closely aligns with the findings reported by Beheshti and Ramezani [21], who employed a seven-parameter shell model to account for thickness change and utilized the Enhanced Assumed Strain (EAS) method to mitigate locking phenomena. Therefore, the current nonlinear model demonstrates the capability to yield convergent results and avoid locking. In Fig. 10, a comparison between linear and nonlinear deflections of cantilever plates made of ceramic

and metal is depicted. It is evident that the displacement magnitudes are consistently overestimated in linear analysis. This discrepancy arises because linear analysis predominantly considers bending stiffness, while nonlinear behavior, influenced by membrane stiffness, contributes to more efficient deformation of the structure than estimated in the linear analysis. Furthermore, the nonlinearity effect is more pronounced for metallic plates, which exhibit lower stiffness compared to ceramic plates.

3.4 Nonlinear Behavior of Hinged FGM Cylindrical Panel

The subsequent example involves the cylindrical panel problem, often referred to as the roof-like panel, as depicted in Fig. 11. This example aims to assess the accuracy of the presented enhanced element in nonlinear analysis. The geometrical characteristics of the panel include a length $L=508$ mm, a radius $R=2540$ mm, a thickness $h=12.7$ mm and a span angle $\theta = 0.1$ rad. The shell is free at its straight edges, hinged on the two other sides, and subjected to a concentrated force F . Due to the structure's symmetry, one quarter of the panel is discretized into 4×4 enhanced elements, and it is composed of a mixture of two material phases with the following mechanical properties: elastic modulus $E_m=3102.75$ MPa and $E_c=3615.77$ MPa, for metal and ceramic, respectively, and a Poisson's ratio $\nu=0.3$.

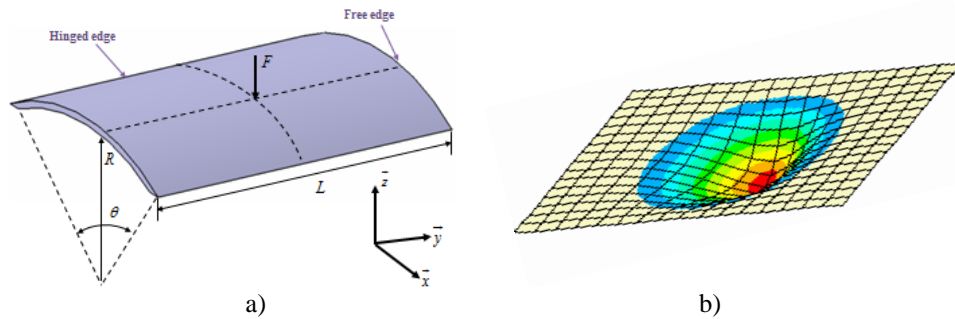


Fig. 11 (a) Undeformed and (b) deformed shapes of the FGM hinged cylinder

The nonlinear deflections at the loaded point, obtained using the developed extensible 3D director shell model, are depicted in Fig. 12 for various values of the material exponent n , and are compared with models available in the literature [21]. It is evident that the obtained results closely align with the numerical solutions presented by Beheshti and Ramezani [21], particularly in the case of the fully metallic shell, displaying good agreement across different material exponent n . This underscores the high accuracy of the developed FE shell model in predicting large displacements. Furthermore, as illustrated in Fig. 11, the load required to deform a metallic panel is significantly lower than that required for a ceramic panel due to the lower rigidity of metal.

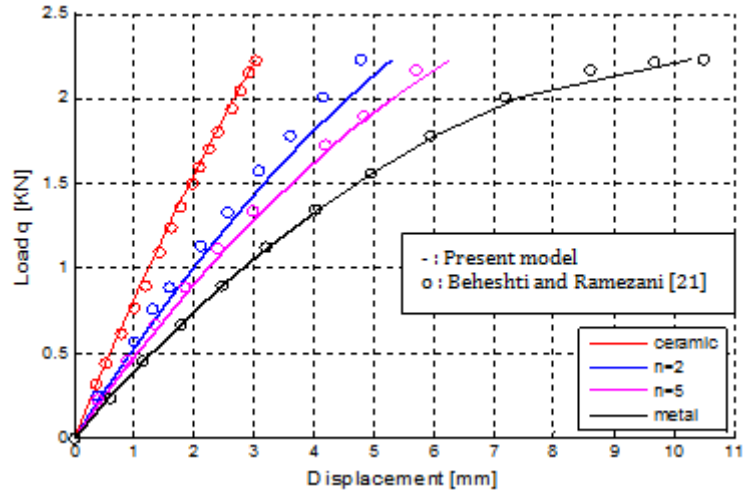


Fig. 12 Load-deflection diagram of the hinged FGM cylindrical panel for various values of the material exponent at loaded point

3.5 Nonlinear Behavior of FGM Ring Shell under Shear Force at the End

The slotted circular plate serves as a sensitive benchmark to assess the capability and accuracy of the finite element formulation in handling large deformations. As illustrated in Fig. 13 (a), the structure is subjected to a distributed vertical shear force with a magnitude of $q=2120$ N/m at one edge, while a clamped boundary condition is applied at the other edge. The geometric parameters of the plate include the inner radius $r = 6$ mm, the outer radius $R = 10$ m, and the thickness $h=0.03$ m.

Regarding material properties, the Young's modulus of the metal and ceramic phases are denoted as $E_m = 21 \times 10^3$ MPa and $E_c = 38 \times 10^3$ MPa, respectively, with a Poisson coefficient ν assumed to be zero. The ring is discretized into 8×46 enhanced elements. Initially, the planar structure undergoes deformation upon the application of $q=2120$ N/m, transforming into a doubly crooked structure subjected to large displacements and rotations, as depicted in Fig. 13 (b).

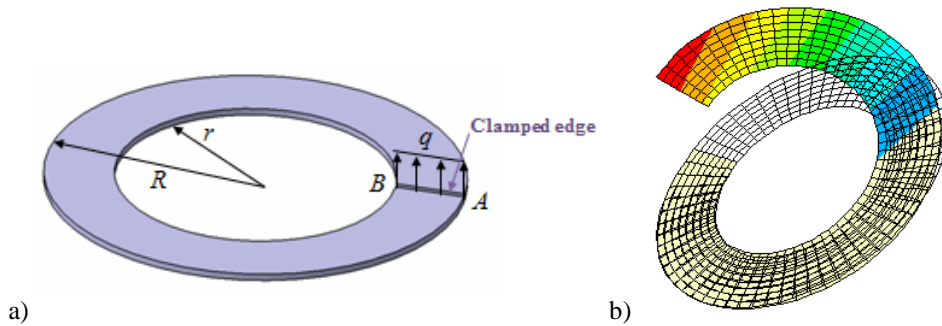


Fig. 13 Geometry of the ring plate: a) undeformed shape; b) deformed shape

The current nonlinear deflection at point A on the outer circle of the functionally graded (FG) ring is compared to models developed by Beheshti and Ramezani [21]. The first model is a displacement-based four-node model, while the second model is an enhanced model incorporating the enhanced assumed strain formulation and accounting for thickness change. Fig. 14 displays the load–nonlinear deflection curves at point A for different material exponents n . It is evident from the plotted curves that the present nonlinear deflections of the studied structure closely align with the enhanced model of Beheshti and Ramezani [21], despite the authors employing a completely different numerical approach based on strain enhancements and thickness stretch. Therefore, this test serves as a highly sensitive benchmark for assessing the prediction efficiency of finite rotation analysis.

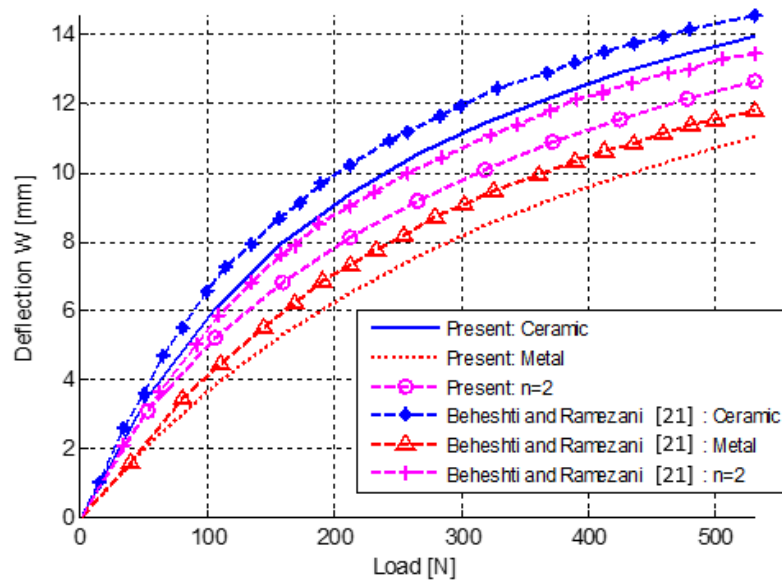


Fig. 14 Load-deflection diagram of the FGM ring shell for various values of the material exponent at point A

3.6 Parametric Study of a Porous Semi-Cylinder

In this section, a semi-cylindrical shell structure (Fig. 15) is presented to analyze its large deflection response subjected to an end pinching force at point A equal to $F=2000$. Since the symmetry of the structure, the quarter of the cylinder is modelled using 40×32 finite elements. The geometrical characteristics of the semi-cylinder are considered as: Length $L=3.048$, Radius $R=1.016$ and thickness $h=0.03$. The first step, with this problem, is to validate the nonlinear response of the isotropic semi-cylinder compared to the solutions of Mallek et al. [2]. The isotropic material, considered for the validation part, has the following material properties: Young's modulus $E = 2.068 \times 10^7$ and Poisson's coefficient $\nu=0.3$. In this example, all quantities are considered dimensionless. Fig. 16 depicts results of large deflections at the point A of the isotropic semi-cylinder versus the load parameter. As may be seen in this figure, a good accuracy is associated for the present model where present results coincide with the referenced solutions.

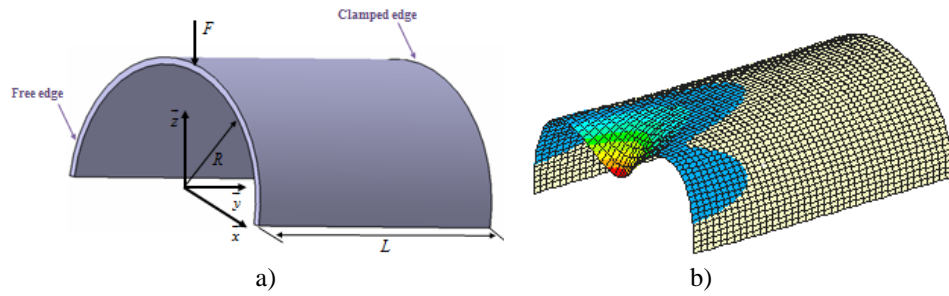


Fig. 15 (a) Undeformed and (b) deformed shapes of the porous FGM semi-cylinder

Once the nonlinear response of the isotropic semi-cylinder is validated, the subsequent phase involves applying porous Functionally Graded Material (FGM) to the analyzed structure. This FGM comprises a blend of two materials characterized by mechanical properties, $E_m = 21 \times 10^9$ Pa, $\nu_m = 0.3$ and $E_c = 38 \times 10^9$ Pa, $\nu_c = 0.3$. Fig. 16 illustrates deflection outcomes at point A of the porous semi-cylinder, considering an FGM material exponent ($n=0.1$) for various porosity distributions: perfect, even, and uneven configurations.

Fig. 16 demonstrates that increasing the porosity volume fraction α results in significant deflections of the semi-cylinder for both even and uneven configurations. This is due to the reduced bending stiffness caused by a higher density of pores within the structure. Moreover, the even distribution of porosity exhibits greater deflections compared to other configurations with the same porosity volume fraction, especially at higher values of α due to its impact on the bending stiffness of the structure. In an even distribution, pores are uniformly spread throughout the material, affecting its mechanical properties consistently across its volume. This results in a more pronounced reduction in bending stiffness compared to uneven distributions where pores may cluster or be concentrated in specific

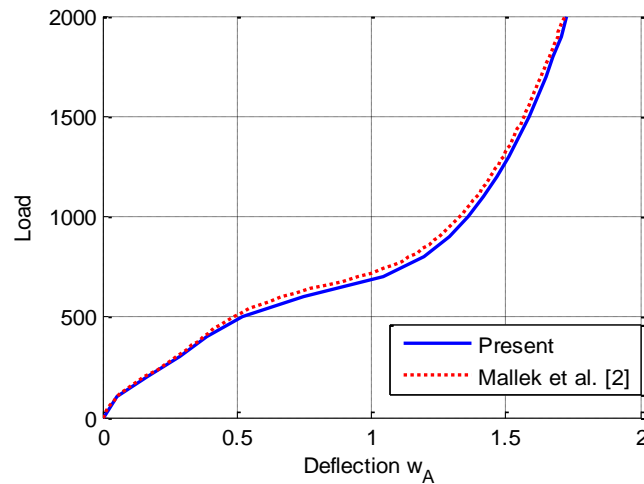


Fig. 16 Load-deflection diagram of the FGM ring shell for various values of the material exponent at point A

areas. When the porosity is evenly distributed, a larger portion of the material experiences a reduction in stiffness, leading to more significant deformations under loading conditions. Essentially, the even distribution creates more consistent weakening of the structure's resistance to bending, allowing for greater overall deflections. Conversely, in uneven distributions, the concentration of pores in certain regions may lead to localized reductions in stiffness, but other areas may remain relatively unaffected. This can result in a less uniform reduction in bending stiffness throughout the structure, leading to comparatively lower deflections than those observed with even distributions for the same overall porosity volume fraction.

Furthermore, the influence of the FGM material exponent n on the large deflection response at point A, considering the porosity volume fraction α , is highlighted in Fig. 17 for even and uneven configurations of pores. Fig. 17 indicates that increasing the FGM material exponent n leads to higher deflections due to a decrease in bending stiffness resulting from a greater proportion of the metal phase in the structure.

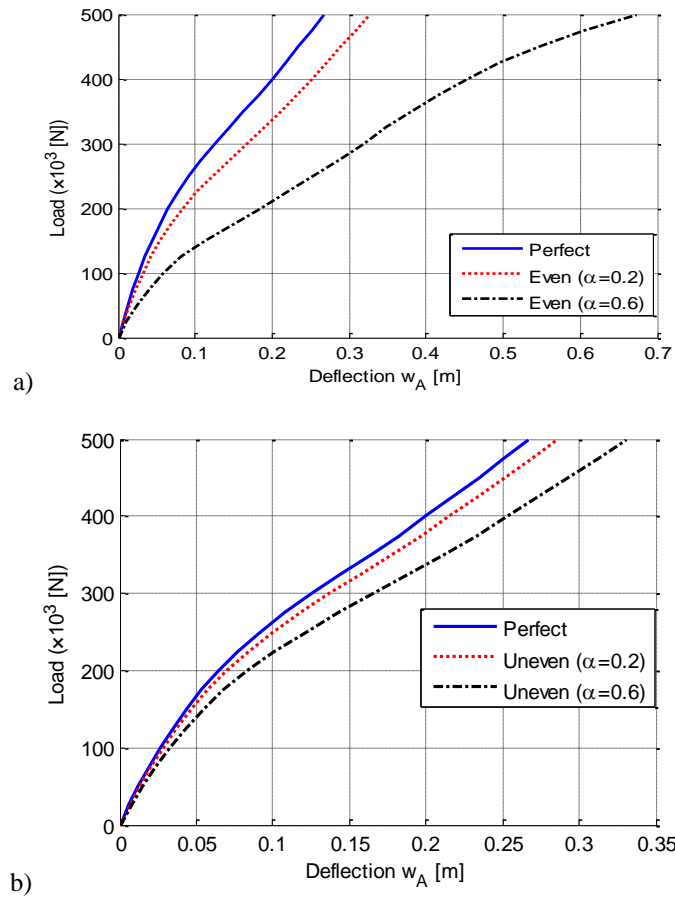


Fig. 17 Results of deflections at point A of the porous semi-cylinder for the material exponent of the FGM $n=0.1$ for the (a): even; (b) uneven configuration

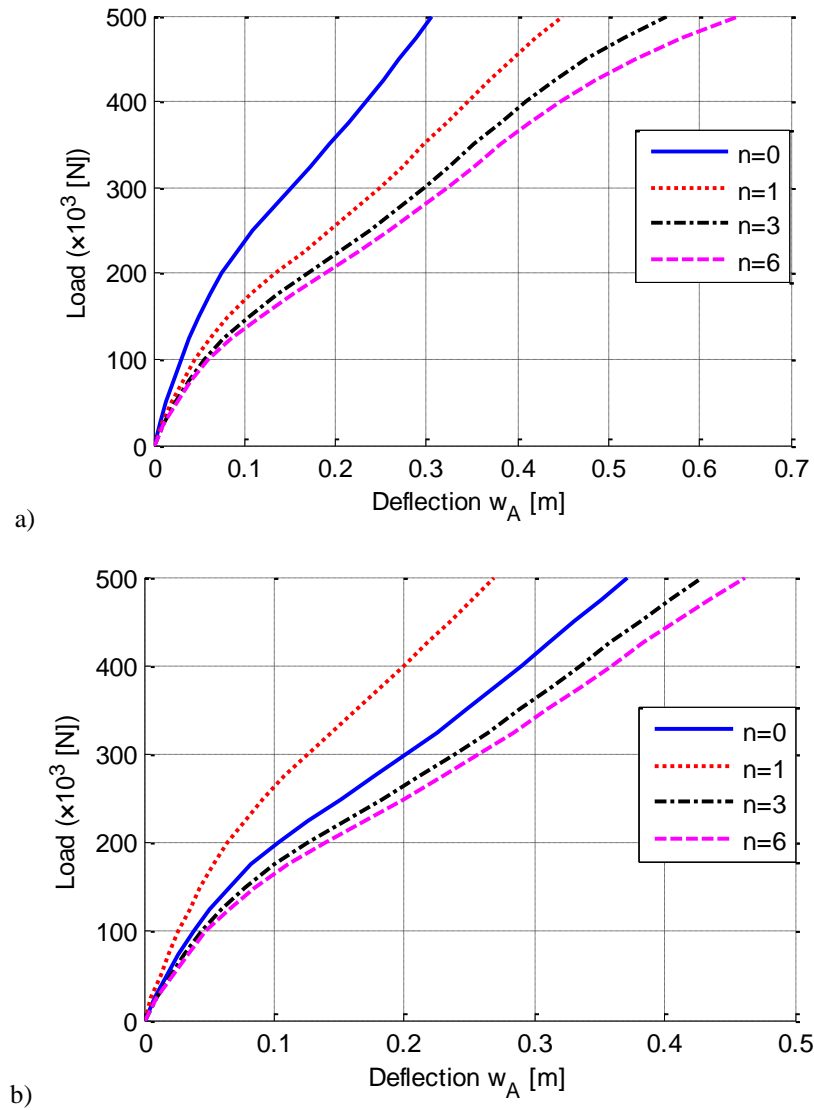


Fig. 17 Results of deflections at point A versus different material exponent n of the porous semi-cylinder for the porosity volume fraction at the (a): even; (b) uneven configuration

Additionally, Fig. 18 depicts the impact of the ratio R/h on the nonlinear bending response at point A of the cylindrical structure, considering the FGM material exponent ($n=0.1$) for various pore configurations. High values of the ratio R/h correspond to increased deflections of the porous semi-cylinder. This is expected from the geometric influence, flexibility, and reduced bending stiffness associated with higher R/h ratios. With a larger radius relative to thickness, the shell becomes geometrically less stiff, allowing for

greater deformation under applied loads. Additionally, the thinner profile in relation to curvature enhances flexibility, making the structure more susceptible to bending. Consequently, the shell experiences reduced resistance to bending moments, resulting in more significant deflections under the same loading conditions.

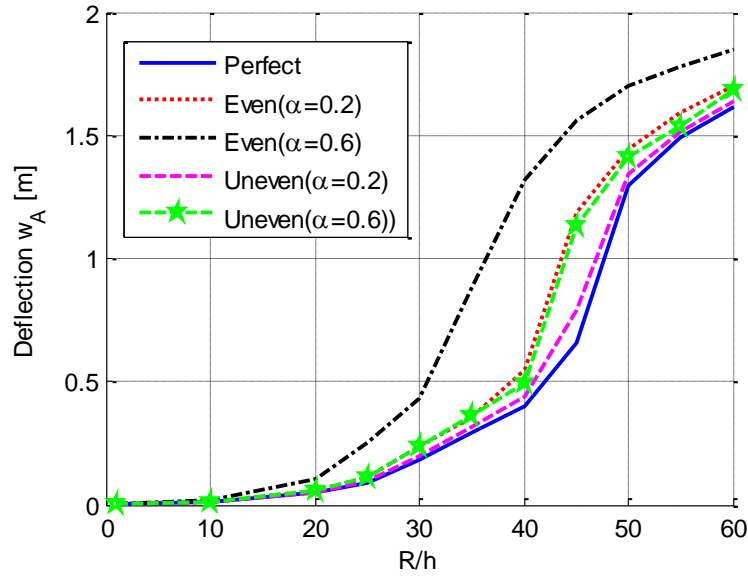


Fig. 18 Influence of the ratio R/h on the large deflections at point A of the porous semi-cylinder considering the material exponent $n=0.1$ of the FGM for the different configurations of porosity with various values of α

Finally, Fig. 19 illustrates the distributions of normal σ_{xx} and transverse shear stresses σ_{xz} at point A for different configurations of the porous FGM, considering the material exponent ($n=0.1$). These stress distributions underscore the influence of porosity volume fractions, as an increase in pore density weakens the structure's stiffness and leads to higher stress values. As evident from Fig. 19 (b), a notable parabolic variation of transverse shear stress throughout the thickness of the structure is observed, owing to the utilization of an enhanced FSDT. This improved theoretical framework provides a more accurate representation of the transverse shear stress distribution within the structure, capturing the complexities of its behavior under loading conditions.

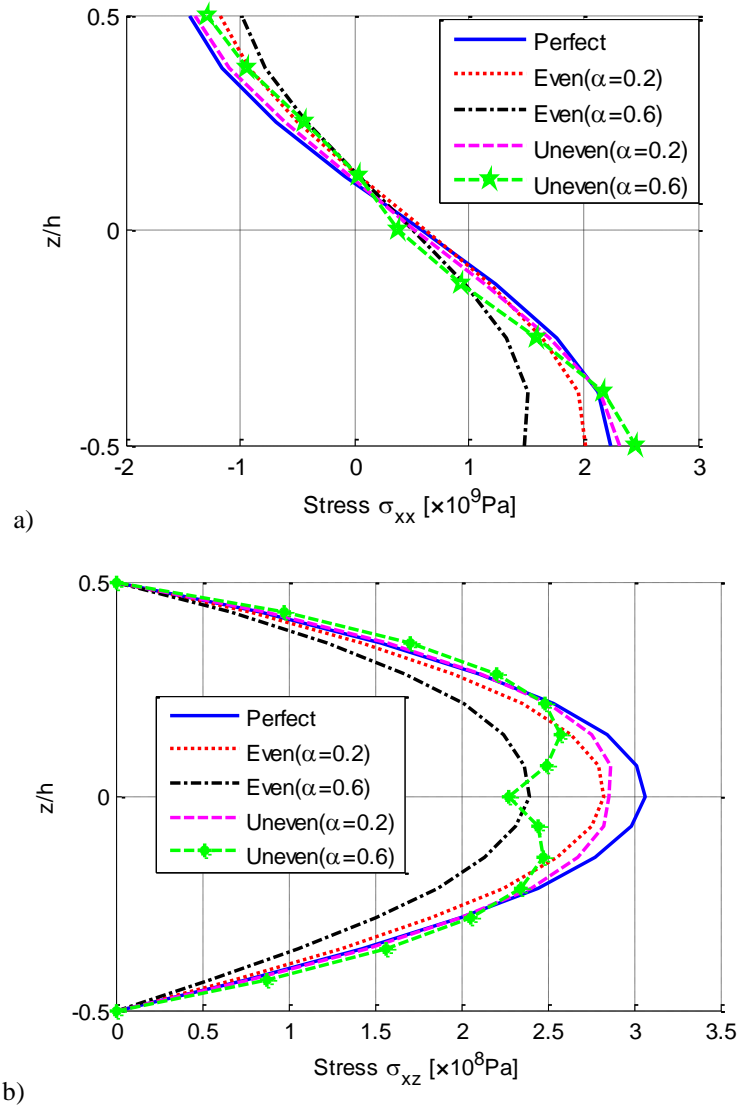


Fig. 19 Stress distributions at point A along the thickness of the porous semi-cylinder with a material exponent $n=0.1$ for (a) σ_{xx} ; (b) σ_{xz}

4. CONCLUSIONS

This study introduces an innovative finite element-based model, incorporating enhancements to the standard FSDT, to investigate large deformation behaviors in porosity-containing Functionally Graded (FG) shell structures. Emphasizing thickness stretching through the enhancement of third bending strain, with additional parameters

facilitated by the EAS method, and augmentation of membrane strains with enriched parameters, a comprehensive six-degree-of-freedom shell model is developed. The investigation evaluates the model's performance through simulations of various boundary conditions and different types of perfect FGMs, demonstrating convergent and accurate results compared to existing literature. A parametric study explores the impact of porosities on FGM characteristics, particularly focusing on cylindrical shell structures. The presence of pores weakens the structure's stiffness, resulting in significant deformations, particularly notable in unevenly distributed porosity configurations. Moreover, an increase in porosity volume fraction exacerbates the deflection of porous FGM shell structures, underscoring the structural implications of porosity in FGM materials. This research significantly advances the understanding of 3D PFG shell structures, offering valuable insights into their nonlinear behavior under diverse loading conditions. Appendix A: Strain-Displacement Interpolation.

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APPENDIX A: STRAIN-DISPLACEMENT INTERPOLATION

Membrane :

$$\delta \mathbf{e} = \mathbf{B}_m \cdot \delta \Phi_n \quad \mathbf{B}_m^I = \begin{bmatrix} \mathbf{B}_{mu}^I & \mathbf{0} & \mathbf{B}_{m\lambda}^I \end{bmatrix}$$

$$\mathbf{B}_{mu}^I = \begin{bmatrix} \mathbf{n}_1^T \bar{N}_{,1}^I \\ \mathbf{n}_2^T \bar{N}_{,2}^I \\ \mathbf{0} \\ \mathbf{n}_1^T \bar{N}_{,2}^I + \mathbf{n}_2^T \bar{N}_{,1}^I \end{bmatrix} \quad \mathbf{B}_{m\lambda}^I = \begin{bmatrix} 0 \\ 0 \\ (\lambda_I - 1)N^I \\ 0 \end{bmatrix}$$

Bending :

$$\delta \chi = \mathbf{B}_b \cdot \delta \Phi_n \quad \mathbf{B}_b^I = \begin{bmatrix} \mathbf{B}_{bu}^I & \mathbf{B}_{bt}^I & \mathbf{B}_{b\lambda}^I \end{bmatrix}$$

$$\mathbf{B}_{bu}^I = \begin{bmatrix} \mathbf{d}_{,1}^T \bar{N}_{,1}^I \\ \mathbf{d}_{,2}^T \bar{N}_{,2}^I \\ \mathbf{0} \\ \mathbf{d}_{,1}^T \bar{N}_{,2}^I + \mathbf{d}_{,2}^T \bar{N}_{,1}^I \end{bmatrix} \quad \mathbf{B}_{bt}^I = \begin{bmatrix} L_1^I \mathbf{n}_1^T \\ L_2^I \mathbf{n}_2^T \\ \mathbf{0} \\ L_2^I \mathbf{n}_1^T + L_1^I \mathbf{n}_2^T \end{bmatrix} \quad \mathbf{B}_{b\lambda}^I = \begin{bmatrix} \mathbf{n}_1^T \cdot \mathbf{m}_1^I \\ \mathbf{n}_2^T \cdot \mathbf{m}_2^I \\ 0 \\ \mathbf{n}_1^T \cdot \mathbf{m}_2^I + \mathbf{n}_2^T \cdot \mathbf{m}_1^I \end{bmatrix}$$

$$\mathbf{d}_{,\alpha} = (1 - \lambda) \mathbf{t}_{,\alpha} - \lambda_{,\alpha} \mathbf{t} \quad L_{\alpha}^I = \bar{N}_{,\alpha}^I (1 - \lambda) - N^I \lambda_{,\alpha} \quad \mathbf{m}_{\alpha}^I = -(\bar{N}_{,\alpha}^I \mathbf{t} + N^I \mathbf{t}_{,\alpha})$$

Transverse Shear, First Terme :

$$\delta \gamma^0 = \mathbf{B}_s^0 \cdot \delta \Phi_n \quad \mathbf{B}_s^0 = \mathbf{J}^{-1} \mathbf{B}_{\xi}^0$$

$$\mathbf{B}_{\xi}^0 = \begin{bmatrix} N_{,1}^1 \mathbf{d}_B^T & P_{1B}^2 \mathbf{a}_{1B}^T & -N_{,1}^2 \mathbf{a}_{1B}^T \cdot \mathbf{t}_B & N_{,1}^2 \mathbf{d}_B^T & P_{1B}^2 \mathbf{a}_{1B}^T & -N_{,1}^2 \mathbf{a}_{1B}^T \cdot \mathbf{t}_B \\ N_{,2}^1 \mathbf{d}_A^T & P_{2A}^4 \mathbf{a}_{2A}^T & -N_{,2}^4 \mathbf{a}_{2A}^T \cdot \mathbf{t}_A & N_{,2}^2 \mathbf{d}_C^T & P_{2C}^3 \mathbf{a}_{2C}^T & -N_{,2}^3 \mathbf{a}_{2C}^T \cdot \mathbf{t}_C \\ N_{,1}^3 \mathbf{d}_D^T & P_{1D}^3 \mathbf{a}_{1D}^T & -N_{,1}^3 \mathbf{a}_{1D}^T \cdot \mathbf{t}_D & N_{,1}^4 \mathbf{d}_D^T & P_{1D}^3 \mathbf{a}_{1D}^T & -N_{,1}^3 \mathbf{a}_{1D}^T \cdot \mathbf{t}_D \\ N_{,2}^3 \mathbf{d}_C^T & P_{2C}^3 \mathbf{a}_{2C}^T & -N_{,2}^3 \mathbf{a}_{2C}^T \cdot \mathbf{t}_C & N_{,2}^4 \mathbf{d}_A^T & P_{2A}^4 \mathbf{a}_{2A}^T & -N_{,2}^4 \mathbf{a}_{2A}^T \cdot \mathbf{t}_A \end{bmatrix}$$

$$P_{\alpha M}^I = N_{,\alpha}^I (1 - \lambda_{,M})$$

Transverse Shear, second Terme :

$$\delta \gamma^1 = \mathbf{B}_s^1 \cdot \delta \Phi_n \quad \mathbf{B}_s^1 = \mathbf{J}^{-1} \mathbf{B}_{\xi}^1 \quad \mathbf{B}_{\xi}^1 = \begin{bmatrix} \mathbf{0} & \mathbf{0} & \mathbf{B}_{\xi\lambda}^1 \end{bmatrix}$$

$$\mathbf{B}_{\xi\lambda}^1 = \begin{bmatrix} N_{,1}^2 \lambda_{,1}^B & N_{,1}^2 \lambda_{,1}^B & N_{,1}^3 \lambda_{,1}^D & N_{,1}^3 \lambda_{,1}^D \\ N_{,2}^4 \lambda_{,2}^A & N_{,2}^3 \lambda_{,2}^C & N_{,2}^3 \lambda_{,2}^C & N_{,2}^4 \lambda_{,2}^A \end{bmatrix}$$

$$+ \begin{bmatrix} N_{,1}^1 (\lambda^B - 1) & N_{,1}^2 (\lambda^B - 1) & N_{,1}^3 (\lambda^D - 1) & N_{,1}^4 (\lambda^D - 1) \\ N_{,2}^1 (\lambda^A - 1) & N_{,2}^2 (\lambda^C - 1) & N_{,2}^3 (\lambda^C - 1) & N_{,2}^4 (\lambda^A - 1) \end{bmatrix}$$

APPENDIX B: THE INTERPOLATION MATRIX FOR ENHANCEMENT OF MEMBRANE AND TRANSVERSE NORMAL STRAIN

Transverse normal strain with one additional parameter :

$$\tilde{\mathbf{B}}_1 = \sqrt{A_0/A} \begin{bmatrix} \mathbf{0}_6 \\ 1 \\ \mathbf{0}_5 \end{bmatrix}_{12 \times 1}$$

Transverse normal strain with four additional parameters :

$$\tilde{\mathbf{B}}_4 = \begin{bmatrix} \mathbf{0}_{6 \times 4} \\ \tilde{\mathbf{V}}_{1 \times 4}^T \\ \mathbf{0}_{5 \times 4} \end{bmatrix}_{12 \times 4} \quad \tilde{\mathbf{V}}_{1 \times 4} = \sqrt{A_0/A} \begin{bmatrix} 1 \\ \xi^1 \\ \xi^2 \\ \xi^1 \xi^2 \end{bmatrix}$$

Enhanced membrane and transverse normal strain with one additional parameter :

$$\tilde{\mathbf{B}}_5 = \begin{bmatrix} \tilde{\mathbf{B}}_1 & \tilde{\mathbf{G}}_{4 \times 4} \\ \mathbf{0}_{4 \times 4} \\ \mathbf{0}_{4 \times 4} \end{bmatrix}_{12 \times 5}$$

Enhanced membrane and transverse normal strain with four additional parameters :

$$\tilde{\mathbf{B}}_8 = \begin{bmatrix} \tilde{\mathbf{B}}_4 & \tilde{\mathbf{G}}_{4 \times 4} \\ \mathbf{0}_{4 \times 4} \\ \mathbf{0}_{4 \times 4} \end{bmatrix}_{12 \times 8}$$

APPENDIX C: GEOMETRIC TANGENT MATRIX COMPONENTS

$$\mathbf{K}_{GIJ} = \begin{bmatrix} UUM_{IJ} \mathbf{I} & (UBF_{IJ} + UBC_{IJ}) \mathbf{I} & ULF_{IJ} + ULC_{IJ} \\ (UBF_{JI} + UBC_{JI}) \mathbf{I} & (BBF_{IJ} + BBC_{IJ}) \mathbf{I} & BLF_{IJ} + BLC_{IJ} \\ ULF_{JI}^T + ULC_{JI}^T & BLF_{JI}^T + BLC_{JI}^T & LL_{IJ} \end{bmatrix}_{6 \times 6}$$

Components of \mathbf{K}_{GIJ} :

$$UUM_{IJ} = \int_A (\bar{N}_{,1}^I (N^{11} \bar{N}_{,1}^J + N^{12} \bar{N}_{,2}^J) + \bar{N}_{,2}^I (N^{12} \bar{N}_{,1}^J + N^{22} \bar{N}_{,2}^J)) dA$$

$$UBF_{IJ} = \int_A (\bar{N}_{,1}^I (M^{11} L_1^J + M^{12} L_2^J) + \bar{N}_{,2}^I (M^{12} L_1^J + M^{22} L_2^J)) dA$$

$$\begin{cases} BBF_{IJ} = 0 & \text{if } I \neq J \\ BBF_{II} = - \int_A (L_{,1}^I (M^{11} \mathbf{n}_1 + M^{12} \mathbf{n}_2) + L_{,2}^I (M^{12} \mathbf{n}_1 + M^{22} \mathbf{n}_2)) \mathbf{t}_I dA \end{cases}$$

$$ULF_{IJ} = \int_A (\bar{N}_{,1}^I (M^{11} \mathbf{m}_1^J + M^{12} \mathbf{m}_2^J) + \bar{N}_{,2}^I (M^{12} \mathbf{m}_1^J + M^{22} \mathbf{m}_2^J)) dA$$

$$BLF_{IJ} = - \int_A ((M^{11} \mathbf{n}_1 n_1^{IJ} + M^{12} \mathbf{n}_2 n_2^{IJ}) + (M^{12} \mathbf{n}_1 n_1^{IJ} + M^{22} \mathbf{n}_2 n_2^{IJ})) dA$$

$$\begin{cases}
 LL_{IJ} = 0 & \text{if } I \neq J \\
 LL_{II} = \int_A N^I N^{33} dA
 \end{cases}$$

$$L'_\alpha = \bar{N}'_{,\alpha} (1-\lambda) - N^I \lambda_{,\alpha} \quad \mathbf{m}'_\alpha = -(\bar{N}'_{,\alpha} \mathbf{t} + N^I \mathbf{t}_{,\alpha}) \quad n''_\alpha = N^I \bar{N}'_{,\alpha} + \bar{N}'_{,\alpha} N^I$$

$$\mathbf{UBC} = \frac{1}{8} \begin{bmatrix} -A-B & -B & 0 & -A \\ B & B-C & -C & 0 \\ 0 & C & C+D & D \\ A & 0 & -D & A-D \end{bmatrix} \quad \mathbf{ULC} = \frac{1}{8} \begin{bmatrix} -a-b & -b & 0 & -a \\ b & b-c & -c & 0 \\ 0 & c & c+d & d \\ a & 0 & -d & a-d \end{bmatrix}$$

$$\mathbf{BLC} = -\frac{1}{8} \begin{bmatrix} \alpha+\beta & \beta & 0 & \alpha \\ \beta & \beta+\gamma & \gamma & 0 \\ 0 & \gamma & \gamma+\delta & \delta \\ \alpha & 0 & \delta & \alpha+\delta \end{bmatrix} \quad \mathbf{BBC} = -\frac{1}{4} \text{Diag}[\mathbf{g}_1 \mathbf{d}_1 \mathbf{I} \quad \mathbf{g}_2 \mathbf{d}_2 \mathbf{I} \quad \mathbf{g}_3 \mathbf{d}_3 \mathbf{I} \quad \mathbf{g}_4 \mathbf{d}_4 \mathbf{I}]$$

$$\begin{aligned}
 a &= \int_A (1-\xi) T_0^2 dA & b &= \int_A (1-\eta) T_0^1 dA & c &= \int_A (1+\xi) T_0^2 dA & d &= \int_A (1+\eta) T_0^1 dA \\
 A &= (1-\lambda^A) a & B &= (1-\lambda^B) b & C &= (1-\lambda^C) c & D &= (1-\lambda^D) d \\
 \mathbf{a} &= a \mathbf{t}^A & \mathbf{b} &= b \mathbf{t}^B & \mathbf{c} &= c \mathbf{t}^C & \mathbf{d} &= d \mathbf{t}^D \\
 \mathbf{g}_A &= a (1-\lambda^A) \mathbf{a}_2^A & \mathbf{g}_B &= b (1-\lambda^B) \mathbf{a}_1^B & \mathbf{g}_C &= c (1-\lambda^C) \mathbf{a}_2^C & \mathbf{g}_D &= d (1-\lambda^D) \mathbf{a}_1^D \\
 \mathbf{g}_1 &= \mathbf{g}_A + \mathbf{g}_B & \mathbf{g}_2 &= \mathbf{g}_B + \mathbf{g}_C & \mathbf{g}_3 &= \mathbf{g}_C + \mathbf{g}_D & \mathbf{g}_4 &= \mathbf{g}_D + \mathbf{g}_A \\
 \alpha &= a \mathbf{a}_2^A & \beta &= b \mathbf{a}_1^B & \gamma &= c \mathbf{a}_2^C & \delta &= d \mathbf{a}_1^D
 \end{aligned}$$